

Owing to the rising costs of material and labour we, in common with other Motor Cycle Manufacturers, are compelled to increase all spare part prices by 10% from 1st September, 1937.

TRIUMPH ENGINEERING CO. LTD.

# TRIUMPH

## MOTOR CYCLE REPLACEMENT PARTS

### 1937 MODELS

2H: 3S: 3SE: 3H: 5H: 6S:  
TIGER 70: TIGER 80; TIGER 90  
& COMPETITION TYPES



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1937  
MODELS

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TIGER 70: TIGER 80; TIGER 90  
& COMPETITION TYPES

Replacement or Additional Copies  
can be supplied at 1/6 each

**TRIUMPH ENGINEERING COMPANY LTD.**  
**DALE STREET . . . COVENTRY**

*Codes:*  
*A.B.C. 5th Edtn.*  
*Bentley's*  
*and Marconi*

*Telephone:*  
*Cov. 60021 (7 lines)*  
*Telegrams (for Spares):*  
*"Trusty" 60021 Coventry*

# PREFACE.

**B**EFORE ordering parts for your machine, please read very carefully the instructions contained in the next paragraph. In a large number of cases, the information given in orders is not sufficient to enable us to identify customers requirements with certainty. Delay is frequently occasioned by our having to refer the order back for further particulars before we can supply.

**HOW TO ORDER.** Every part is indicated by number, and this should be quoted together with the description. In order to assist customers, dimensions have been given in many cases where parts are similar. Parts where possible have been listed in order of assembly and a number of the illustrations show the assembly order also. With these aids, there should be no difficulty in identifying the parts you require. Always head your order with the engine number, stamped on the drive side of the crank case underneath the cylinder flange, and the frame number, stamped on the top front of frame head lug, together with the prefix letters. Use a separate sheet for your order if you are sending a letter as well.

## SPECIMEN ORDER.

16 8 37

**To the Triumph Engineering Co Ltd.,  
Dale Street,  
Coventry.**

**Engine No. 7-T90 6116, Frame No. TH260**

**Please supply :—**

**1 H 148 Fork Damper Friction Disc  
1 H 160 Top Link Near Side**

**\* Send C.O.D.**

**Wm. Smith,  
1a, Ewell Avenue,  
Ewell, Surrey.**

\* For terms of business see page

**TELEGRAPHIC ORDERS.** Orders by telegram should be addressed to "Trusty 60021 Coventry." They are then telephoned to us, which prevents delay in delivery. It is only necessary to quote part numbers in telegraphic orders, the description can be omitted.

**PATTERNS AND PARTS FOR REPAIR.** It is not necessary to send patterns if the part number is quoted. The sending of patterns often delays the order as parcel post or rail takes longer than letter post.



Parts sent to Coventry for repair, replacement or as patterns should bear the sender's name and address and clear instructions should either accompany the parts or an advice forwarded by the same post. All parts must be forwarded carriage paid and care should be taken to ensure that all remittances are sent separately and not enclosed with the parts. Fragile units such as cylinders etc. should always be boxed to avoid damage in transit. Complete machines should have all fitments such as horns, driving mirror, tools etc., removed by the sender before despatch, as it is impossible for us to accept responsibility in the event of loss in transit. We are always pleased to give estimates for overhauling and repairs, but should an estimate not be accepted, a charge will be made covering cost of dismantling and re-assembling, if carried out.

Accessories not of our manufacture should be sent direct to the actual makers, whose names appear on the goods in question. In the event of any doubt in this direction, we shall be pleased to supply the necessary information by return of post. All communications relating to spare parts, repairs, replacements and general service should be addressed to the Triumph Engineering Co. Ltd., Dale Street, Coventry, and in order to facilitate quick reference, the quoting of any order number, invoice number or reference from previous communications is of essential importance.

**WHERE TO OBTAIN.** Triumph Spare Parts may be obtained from any Triumph Dealer in Great Britain and Northern Ireland and we recommend our customers to place their orders with the Triumph Dealer in their district. When parts not usually asked for are required, and for which the Dealer may have to wire or obtain specially, the postage or carriage incurred becomes payable.

We are not able to supply Transfers as originally affixed to Triumph Motor Cycles, but we are at all times willing to supply a transfer denoting that the machine is of genuine Triumph manufacture, provided the Frame and Engine prefix letters and numbers are quoted.

Customers are warned against the risk incurred by purchasing parts that are not of genuine Triumph manufacture. This risk is eliminated if parts are ordered as instructed, either from our recognised Dealers, or direct from the Service Department, Dale Street, Coventry.

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## TERMS OF BUSINESS.

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**T**HE most convenient method of paying for Spare Parts is by the C.O.D. system. By this method you pay the postman for the goods when he delivers them to you and we bear the cost of postage and the C.O.D. charge where the value of the parts is £1 or over. As the minimum C.O.D. collection fee is 10d., only goods to the value of 2/- and over can be sent by this system.

Where goods are, not sent C.O.D., cash must accompany the order. All remittances should be made payable to the Triumph Engineering Co. Ltd., and crossed "Barclay's Bank Ltd." if in the form of Postal Order or cheque. Letters containing currency notes must be registered.

Should a remittance be forwarded by telegraphic money order, the name and address of the sender must be inserted in the space provided on the Post Office requisition form for a private message from remitter to payee. Unless this is complied with the Post Office omit such information from the telegram and we are not then in a position to trace the sender.

Postage or carriage is paid on all orders of £1 in value to any part of Great Britain and Northern Ireland. Postage must be included with remittance for goods under this value. Packing boxes, cases, crates etc. are charged for at cost and are non-returnable.

All prices quoted in this Catalogue are subject to alteration without notice. The prices of proprietary fitments are fixed by the respective manufacturers.



## Copy of Guarantee given to Triumph Dealers.

**W**E do not appoint agents for the sale of our motor cycles or other goods. We assign to Motor Cycle Dealers, who carry on business on their own account, areas, in which they have the exclusive or other rights to sell goods purchased by them from us. A Dealer purchasing from us or a Sub-Dealer purchasing from him, may assign to his purchaser the benefit of the guarantee printed below. Any such dealer is not authorised to advertise, incur any debts, or transact any business whatsoever on our account; nor is he authorised, so as to bind us, to give any warranty or make any representation or make or agree to any condition on our behalf.

We give the following guarantee with our motor cycles, motor cycle combinations and sidecars, which is given in place of any conditions, warranties or liabilities whatsoever, implied by law, implied at the place of manufacture and/or at the place of sale, all such implied conditions, warranties, and liabilities being in all cases excluded. Any statement, description, condition or representation contained in our catalogue, or in any advertisement, leaflet or other publications shall not be construed as enlarging, varying or overriding this guarantee. In the case of machines which have been used for " hiring out " purposes, or any motor cycle and/or sidecar used for any dirt track, cinder track or grass track, racing or competitions (or any competition of any kind within an enclosure for which a charge is made for admission to take part in or view the competition), or from which our trade mark or manufacturing number has been removed, no warranty or condition of any kind is given or is to be implied.

We guarantee, subject to the conditions mentioned below, that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, but this guarantee is to extend and be in force for six months only from date of delivery and damages for which we make ourselves responsible under this guarantee are limited to the free supply of a new part in exchange for the part of the motor cycle, motor cycle combination or sidecar which may have proved defective. We do not undertake to replace or refix or bear the cost of replacing or refixing such new part in the motor cycle, motor cycle combination or sidecar. We undertake subject to the conditions mentioned below, to make good at any time within six months any defects in these respects. As motor cycles and motor cycle combinations are easily liable to derangement by neglect or misuse, this guarantee does not apply to defects caused by wear and tear, misuse or neglect.

The term " misuse " shall include amongst others the following acts:—

1. The attaching of a sidecar to a motor cycle in a manner calculated to cause damage or to render the latter unsafe when ridden.
2. The use of a motor cycle or of a motor cycle and sidecar combined, when carrying more persons or a greater weight than that for which the machine was designed by the manufacturers.
3. The attaching of a sidecar to a motor cycle by any form of attachment not provided or supplied or approved by the manufacturers, or to a motor cycle which is not designed for such use.

Any motor cycle or motor cycle combination or sidecar sent to us to be plated, enamelled, or repaired will be repaired upon the following conditions, i.e., we guarantee that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, such guarantee to extend and be in force for three months only from the time such work shall have been executed or until the expiration of the six months, above referred to, and this guarantee is in lieu and in exclusion of any common or law statute, warranty or condition and the damages recoverable are limited to the cost of any further work which may be necessary to amend and make good the work found to be defective.

### CONDITIONS OF GUARANTEE.

If a defective part should be found in our motor cycles, motor cycle combinations or sidecars, or in any part supplied by way of exchange before referred to, it must be sent to us CARRIAGE PAID, and accompanied by an intimation from the sender that he desires to have it repaired or exchanged free of charge under our guarantee, and he must also furnish us at the same time with the number of the machine, the name of the Dealer from whom he purchased, and the date of purchase, or the date when the alleged defective part was exchanged as the case may be.

Failing compliance with the above, no notice will be taken of anything which may arrive, but such articles will lie here AT THE RISK OF THE SENDERS.

We guarantee only those machines which are bought either direct from us or from a Dealer, who has purchased direct from us, or from a Sub-Dealer who has purchased from him, and under no other condition.

We do not guarantee the specialities of other firms such as tyres, saddles, chains, lamps etc., nor do we guarantee any component parts supplied to the order of the purchaser differing from our standard specifications supplied with our motor cycles, motor cycle combinations, sidecars, or otherwise.

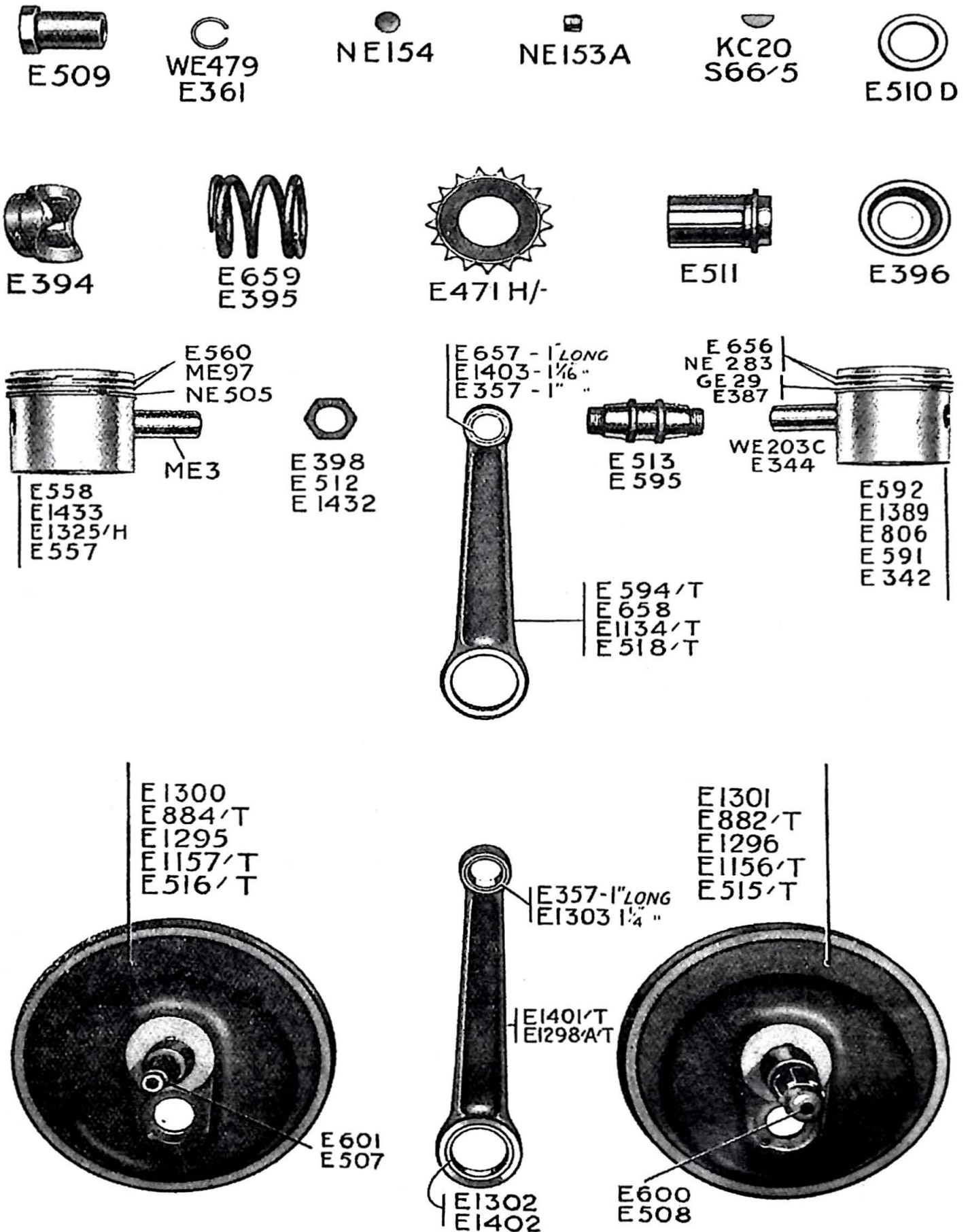


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Plate No. I.





Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>ENGINE—PISTON &amp; FLYWHEELS</b>											
E592	Piston with rings and gudgeon pin Low ratio	15 5	1								
E1389	" " " " " " "	18 6		1	1						
E806	" " " " " " "	18 6				1					
E591	" " " " " High ratio	15 5					1				
E342	" " " " " (use with either E1134T or E140T connecting rod), High ratio ...	16 5						1			
E558	Piston with rings and gudgeon pin (use with E518/T rod only), High ratio. (Displaced by E1433) ...	1 2 6							1		
E1433	Piston with rings and gudgeon pin (use with E1298/T rod only), High ratio. (First fitted Eng. No. 7, T90.3647, date 5 - 4 - 37) ...	1 2 0							1		
E1325H	Piston with rings and gudgeon pin use with E1298/T rod only), Low ratio. (First fitted Eng. No. 3647, date 5 - 4 - 37) ...	1 1 0								1	
E557	Piston with rings and gudgeon pin (use with E518/T rod only), Low ratio ...	1 0 0								1	
E1325	Piston with rings and gudgeon pin (use with E1299 rod only), Low ratio ...	1 1 0									1
<i>Above are Standard Piston Specifications.</i>											
<b>Note :</b>											
E592	Gives low compression ratio on T70										
E1389	" " " " " T80										
E557:E132SH	" " " " " T90										
E591	" high " " " 2H										
E342	" " " " " 3S, 3SE, 3H										
E558:E1433	" " " " " 5H										
E656	Piston ring (compression) ...	1 4	2				2				
NE283	" " " " " ...	1 4		2	2	2		2			
(Previous Part. No. A14A)									2		
E560	" " " " " ...	1 4								2	2
ME97	" " " " " ...	1 4									
(Previous Part. No. A14)											
GE29	" " (scraper) ...	1 9	1				1				
E387	" " " " " ...	1 9		1	1			1			
NE505	" " " " " ...	1 9							1	1	1
WE203e	Gudgeon pin ...	2 6	1		1	1	1				
E344	" " " " " ...	2 9		1	1	1		1			
ME3e	" " " " " ...	3 0							1	1	1
WE479	" " circlip ...	1	2				2				
W361	" " " " " ...	1		2	2	2		2	2	2	2
E594	Connecting rod with lin. S.E. bush	14 0	1								
E658	" " " " " "	17 6		1	1						
E1134	" " " " " "	17 6				1					
E1401	" " " " " 1 1/16in. S.E. bush and E1402 big end outer race	15 6				1					
E594T	Connecting rod with lin. S.E. bush	16 6					1				
E1134T	" " " " " "	1 0 0						1			
E1401T	" " " " " "										
	and E1402 big end outer race ...	16 6						1			
E518T	Connecting rod with lin. S.E. bush (use with E558 piston only) ...	1 0 0							1		
E1298T	Connecting rod with 1 1/2in. S.E. bush and E1302 big end outer race ...	16 6							1		

NOTE SPECIMEN ORDER IN PREFACE.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Engine—Piston &amp; Flywheels contd.</b>											
E518	Connecting rod with 1in. S.E. bush	17 6								1	
E1298	" " " 1½in. S.E. bush and E1302 big end outer race ...	16 0								1	
Fitting commenced with Engine 7. T90-3647, leaving Works 5 - 4-37.											
E1299	Connecting rod with 1½in. S.E. bush and E1302 big end outer race ...	16 6									1
E657	Conn. rod small end bush (1") ...	1 6	1				1				
E1403	" " " " " (1½") ...	1 6				1		1			
E357	" " " " " (1") ...	1 6		1	1			1		1	
E1303	" " " " " (1½") ...	1 9								1	
E1302	" " big end race ...	2 4								1	
E1402	" " " " " ...	2 3				1		1			
E513	Crankpin " " " ...	8 0								1	
E595	" " " " " ...	8 0	1	1	1	1	1	1		1	
TE10	" roller ... doz.	1 6	30	30	30	30	30	30			
(Previous Part	No. A32)										
E523	Crankpin Roller ... doz.	1 6							36	36	36
E398	" Gear and Mainshaft Nut	5 5	4	4	4	4	4	4			
E512	" " " " " "	5 5							3	3	3
E392	" Plug " " " " "	1 1	1	1	1	1	1	1	1	1	1
S31-20	" Snug or Positioning Dowel	1 1	1	1	1	1	1	1	1	1	1
(Previous Part	No. A4107)										
E1432	Gear Shaft Nut ...	5 5							1	1	1
E1301	Flywheel—Driving Side with Shafts	1 4 0									1
E882	" " " " " "	19 0	1								
E1296	" " " " " "	1 6		1	1						
E1156	" " " " " "	1 0 6				1					
E1156T	" " " " " "	1 3 0						1			
E882T	" " " " " "	1 2 6					1				
E515	" " " " " "	1 0 6								1	
E515T	" " " " " "	1 3 0							1		
E1300	" Timing Side " " "	1 3 6									1
E884	" " " " " "	17 0	1								
E1295	" " " " " "	1 0 6		1	1						
E1157	" " " " " "	19 0				1					
E1157T	" " " " " "	1 6					1				
E884T	" " " " " "	1 0									
E516	" " " " " "	1 0 6								1	
E516T	" " " " " "	1 3 0							1		
E600	" Mainshaft—Nearside Engine	7 6	1	1	1	1	1	1			
E508	" " " " " "	7 6							1	1	1
KC20	" Mainshaft & Gear Shaft Key	2 2	2	2	2	2	2	2			
(Previous Part	No. K1420)										
—KC20	" Key ...	2 2							1	1	1
(Previous Part	No. K1420)										
E510D	Mainshaft Collar ...	5 5	1	1	1	1	1	1	1	1	1
E601	Gearshaft—offside engine ...	6 6	1	1	1	1	1	1			
E507	" Key " " " "	5 0							1	1	1
S66-5	" " " " " "	2 2							1	1	1
E394	Engine Shaft Shock Absorber Slider	4 3	1	1	1	1	1	1	1	1	1
E659	" " " " Spring	1 3	1	1	1	1	1	1			
E395	" " " " " "	1 3							1	1	1
E396	" " " " Collar	7 7	1	1	1	1	1	1	1	1	1
E511	" " " " Sleeve (Sp'd)	6 6	1	1	1	1	1	1	1	1	1
E509	" " " " Nut	7 7	1	1	1	1	1	1	1	1	1
NE153A	Breather Nozzle in Sleeve Nut ...	3 3	1	1	1	1	1	1	1	1	1
(Previous Part	No. A193B)										
NE154	" Diaphragm " " "	1 1	1	1	1	1	1	1	1	1	1
(Previous Part	No. A194A)										

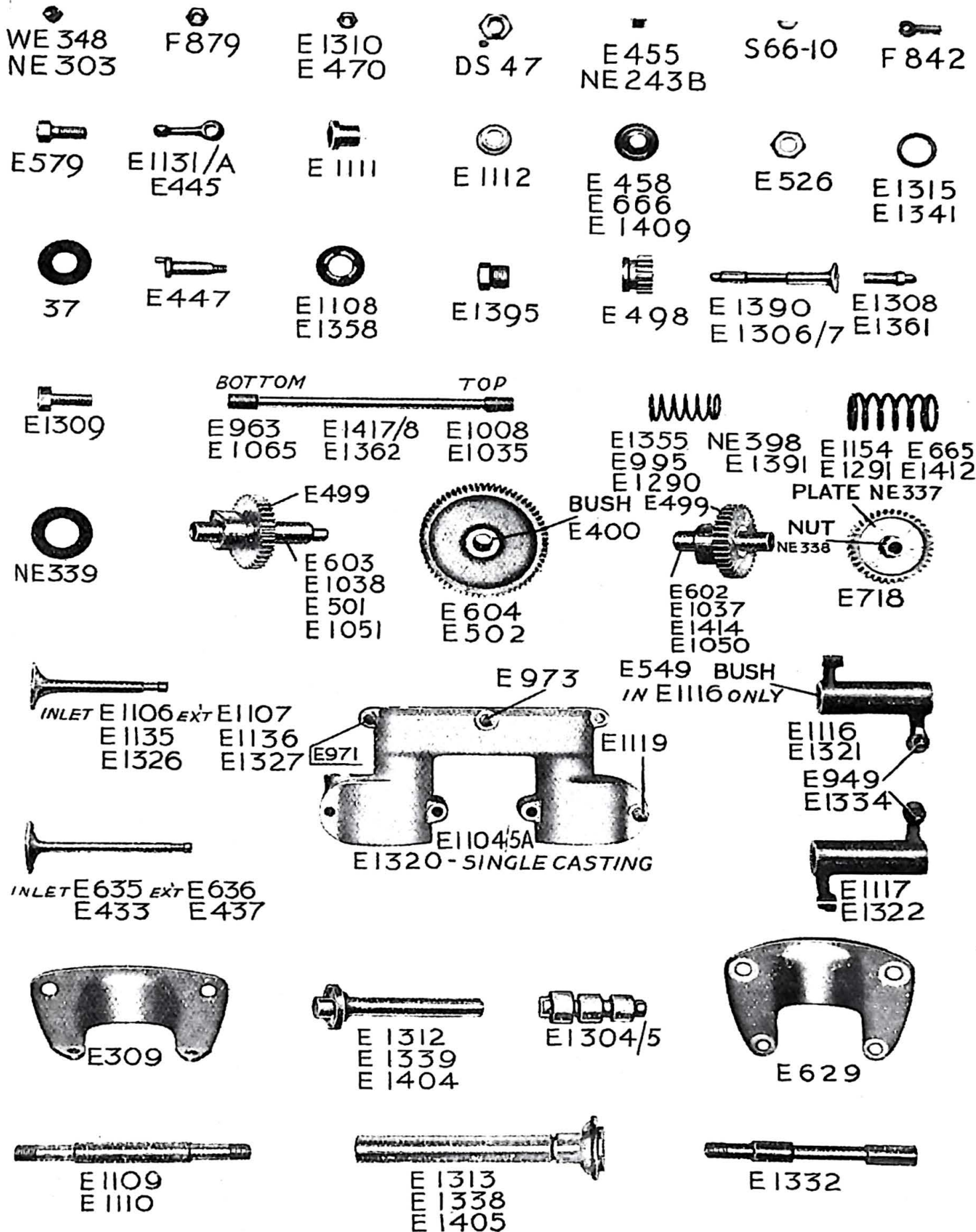
PRICES DO NOT INCLUDE POSTAGE OR CARRIAGE.

Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Engine—Piston &amp; Flywheel cōntd.</b>											
All Engine Sprockets are interchangeable.—specifications as below.											
E471H	Engine Sprocket 17T Solo ...	7 6									
E471G	" " 18T " ...	7 6									
E471E	" " 20T " ...	7 6									
E471B	" " 23T " ...	7 6									
E471A	" " 24T " ...	7 6									
E471C	" " 22T " ...	7 6									
E471D	" " 21T (Sidecar) ...	7 6									
E471F	" " 19T Solo ...	7 6									
<b>TIMING AND VALVE GEAR</b>											
E498	Timing pinion—on gear shaft ...	4 2									
S66-10	" " key ...	2									
(Previous Part	No. K1124)										
E526	" " nut ...	3									
E602	Camshaft—inlet ...	7 6									
E1037	" " ...	7 6									
E1414	" " (a) ...	7 6									
(Altern. Part	(E1414 cam first fitted Eng. No. 7 T90-										
No. E505)	1573. Date 23-12-36)										
	(a) Use E1390 tappet with E1414 ...										
	Use E1306 tappet with E505 ...										
E1050	Camshaft—inlet ...	7 6									
E603	" Exhaust ...	8 6									
E1038	" " ...	8 6									
E501	" " ...	8 6									
E1051	" " ...	8 6									
E499	" Wheel ...	4 9	2	2	2	2	2	2	2	2	2
E506	" " key ...	3	2	2	2	2	2	2	2	2	2
E604	Intermediate wheel for time gear ...	5 6									
E502	Intermediate wheel for time gear ...	5 6									
E400	" " bush ...	1 0									
E375	" " spindle ...	8									
E718	Magneto gear Assembly on magneto shaft	6 1									
NE337	" " extractor plate ...	2									
(Previous Part	No. A119c)										
NE338	" " nut ...	5									
(Previous Part	No. A119d)										
NE489	" " rivet ...	(set) 1	3	3	3	3	3	3	3	3	3
(Previous Part	No. A119e)										
NE339	" " oil retainer (cork)	5									
(Previous Part	No. A119f)										
E1312	Upper push rod cover tube with sleeve	2 3									
E1404	" " " " " "	2 0									
E1339	" " " " " "	2 3									
E1313	Lower " " " " " "	2 6									
E1405	" " " " " "	2 6									
E1338	" " " " " "	2 9									
E1315	Upper oil seal Rubber ...	2	2			2	2	2			
E1341	" " " " " "	2							2	2	
E1392	Lower oil seal cup (metal) ...	9	2			2	2	2			
E1352	" " " " " "	4							2	2	
E1375	" " " Rubber ...	2	2			2	2	2			
E1346	" " " " " "	2							2	2	
E1316	Push rod cover spring ...	3	2			2	2	2			
E1343	" " " " " "	3							2	2	
E1317	" " " abutment washer	1	2			2	2	2			

ALL GOODS SENT TO FACTORY MUST BE CARRIAGE PAID.





Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>TIMING AND VALVE GEAR</b>											
—continued											
E1342	Push rod cover spring abutment wash.	1							2	2	
E1417	Valve push rod assembly ...	2 9	2				2				
E1418	" " " " ...	2 9				2		2			
E1362	" " " " ...	2 10							2	2	
E1008	" " " Top end ...	1 0	2			2	2	2			
E963	" " " bottom end ...	1 0	2			2	2	2			
E1035	" " " " and top end	1 0							4	4	
E1390	Tappet stem—bottom end (a) ... (First fitted Eng. No. 7-T9-1573. Date 23-12-36)	5 3							1	1	
E1306	(a) Use E1414 cam with E1390 tappet Tappet stem—bottom end (b) (b) Use E505 cam with E1306 tappet	5 3	2			2	2	2	1	1	
E1307	Tappet stem—bottom end	5 3		2	2						2
E1308	" adjusting head—ball end ...	10	2			2	2	2			
E1361	" " " " " ...	1 1							2	2	
E1309	" " " " " ...	9		2	2						2
E1310	" " " lock nut ...	3									1
E470	" " " " " ...	3	2	2	2	2	2	2	2	2	2
E1304	Tappet guide ...	2 6	2	2	2	2	2	2			
E1305	" " " " " ...	2 9							2	2	2
E1413	" " lock screw ...	2 2	2	2	2	2	2	2	2	2	2
E1109	" Shakeproof " washer for screw	1	1	1	1	1	1	1	1	1	1
E1110	Rocker spindle—exhaust ...	2 9	1			1	1	1			
E1332	" " —inlet ...	2 6	1			1	1	1			
E1333	" " —inlet and exhaust...	3 6							2	2	
E1406	" " Head (pressed in rocker box)	4							2	2	
S31-30	" " " snug or positioning peg	1							2	2	
DS47	" " plug ...	1	2			2	2	2	2	2	
E1438	" " nut, near side, plated, open	3	2			2	2	2			
E1436	" " " off-side, plated, domed	4	2			2	2	2			
E1111	" " " (off-side) ...	3							2	2	
E1112	" distance piece—near-side ...	5	2			2	2	2			
E1330	" " " —offside ...	5	2			2	2	2			
E1328	" thrust washer ...	2							2	2	
E1329	" return spring (inlet) ...	3							1	1	
E1116	" " " (exhaust) ...	3							1	1	
E1321	" —inlet with ball pins & bushes	7 6	1			1	1	1			
E1117	" " " " " ...	7 6	1			1	1	1	1	1	
E1322	" exhaust with ball pins & bushes	7 6	1			1	1	1			
E549	" " " " " ...	7 9							1	1	
E949	" bush ...	10	4			4	4	4			
E1334	" ball pin (push rod end) ...	10	2			2	2	2			
E1118	" " " " " ...	8							2	2	
E1104/5A	" " " (valve end) ...	6	2			2	2	2			
E1320	Rocker box ...	17 6	1			1	1	1			
E971	" " " " " ...	18 6							1	1	
E1359	Screw for rocker box, short, 1"— front and rear offside	2	2			2	2	2			
E1119	" " " " " 1.15/16" front and rear	2							2	2	
E1360	" " " " " Long, 2.27/32" —valve housings	3	4			4	4	4			
E973	" " " " " 2.15/16" —central	3							4	4	
	" " " " " Med. 1.5/16" offside	2	1			1	1	1			

FIGURE IN MODEL COLUMN DENOTES QUANTITY PER MACHINE.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Timing and Valve Gear contd.</b>											
E902	Rocker spindle seal washer (rubber)	3	4			4	4	4			
E579	" box bolt—offside, 1 3/16" l'g	3							1	1	
S25-2	" plain washer ...	1							1	1	
(Previous Part	No. A507)										
E629	" plate, offside—flat ...	2 1	1			1	1	1			
E309	" " nearside—angle ...	2 9	1			1	1	1			
E579	" bolt—offside, 1.3/16" long	3	2			2	2	2			
E1106	Inlet valve ...	6 0	1				1				
E635	" " ...	4 6		1	1						
E1135	" " ...	6 0				1		1			
E433	" " ...	5 0									1
E1326	" " ...	6 6							1	1	
E1107	Exhaust valve...	7 6	1				1				
E636	" " ...	5 6		1	1						
E1136	" " ...	7 6				1		1			
E437	" " ...	6 0									1
E1327	" " ...	7 9							1	1	
E1155	Valve spring—inner	6	2			2					
E995	" " " ...	6		2	2						
E1290	" " " ...	6					2	2			
NE398	" " " ...	6									2
(Previous Part	No. A228C)										
E1391	" " " ...	7							2	2	
E1154	" " —Outer	1 0	2			2					2
E665	" " " ...	7		2	2						
E1291	" " " ...	1 0					2	2			
E1412	" " " ...	1 3							2	2	
E458	" " collar (for split collars)	9	2			2	2	2			2
E666	" " " " " "	9		2	2						
E1409	" " " " " "	10							2	2	
E455	" Split	3	4			4	4	4			
NE243B	" " " ...	3		4	4				4	4	4
E1108	" spring collar (inner exhaust)...	1 0	1			1	1	1			
E1358	" " " " " "	1 2							1	1	
WE348	" stem end cap	7	2			2	2	2			
(Previous Part	No. A298i)										
NE303	" " " " " "	7							2	2	
(Previous Part	No. A298j)										
E1395	Ex. valve lifter bush (screwed)	10	1	1	1	1	1	1	1	1	1
E447	" " " spindle	1 6	1	1	1	1	1	1	1	1	1
F879	" " " nut	2	1	1	1	1	1	1	1	1	1
E1131A	Ex. valve lifter lever	1 3									
E445	" " " " " "	1 2		1	1						1
E1131	" " " " " "	1 2	1			1	1	1			
SCY27C	" " " washer	1		1	1						1
E1198	" " " spindle spring	2		1	1				1	1	1
F842	" " " eyebolt	9		1	1						1
TT578	" " " nut	2		1	1						1
(Previous Part	No. A811)										
S26-2	" " " spring washer	1	1	1	1	1	1	1	1	1	1
(Previous Part	No. A243)										
E1173	" " " bush lock washer	2	1			1	1	1	1	1	
<b>CRANKCASE AND CYLINDER</b>											
E1350/1349	Crankcase assembly ...	4 7 6	1			1	1	1			
E1337A/1336	" " " ...	4 10 6							1	1	
E1337/1336	" " 1st pattern	4 10 6									
E1349A/E1350	" " " ...	4 7 6		1							
E1350/1349B	" " " ...	4 7 6			1						
E1336A/1337	" " " ...	4 10 6									1

ENGINE NUMBER IS IMPRESSED ON DRIVING SIDE OF CRANK CASE.

LETTERS FORMING PART ENGINE NUMBER ARE IMPORTANT.



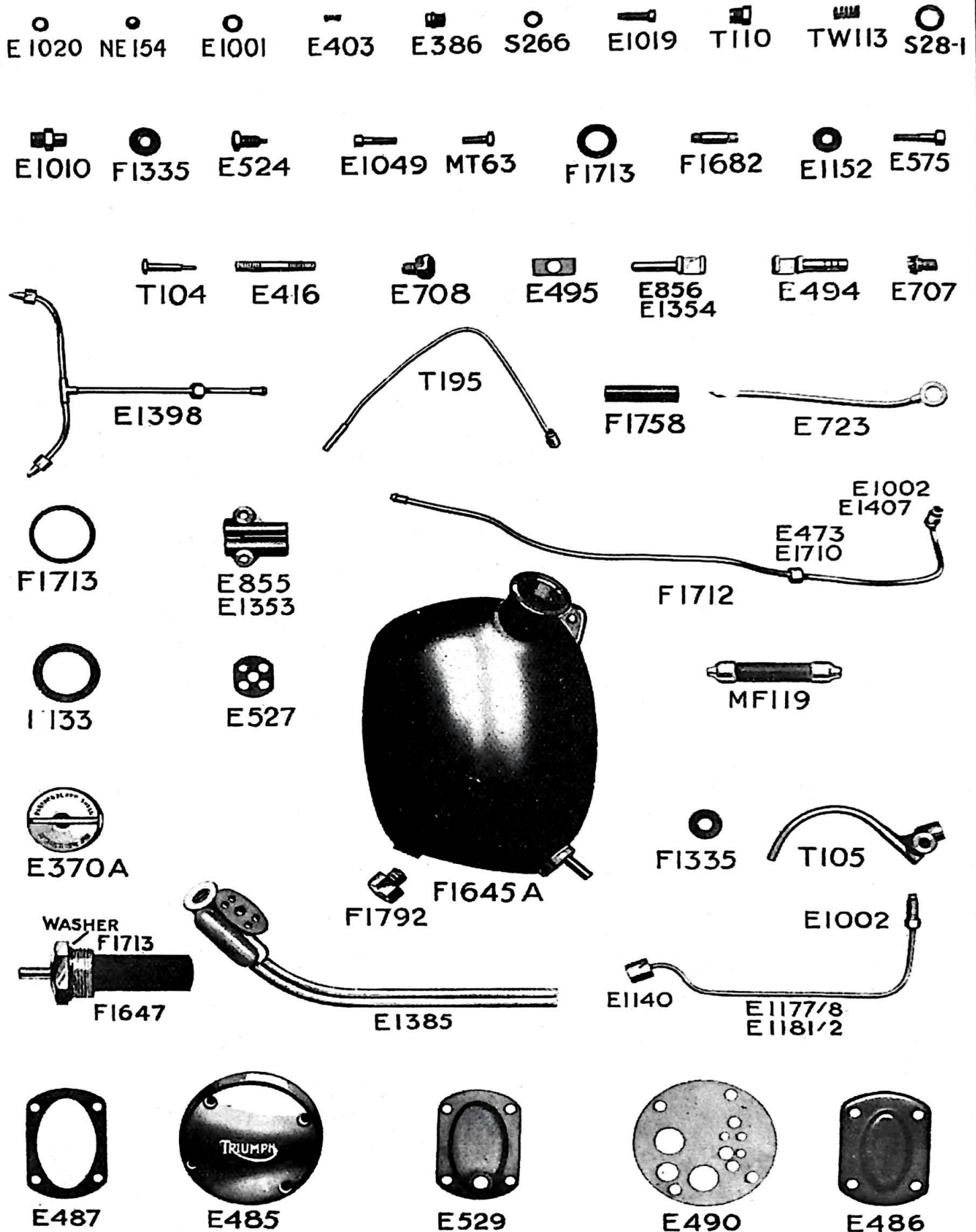


Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Crankcase and Cylinder contd.</b>											
E533	Magdyno strap eyebolt—rear ...	7	2	2	2	2	2	2	2	2	2
S26-3	" " " rear spring										
(Previous Part	No. A613) " " washer	3	2	2	2	2	2	2	2	2	2
SI-51	" " " nut ...	2	2	2	2	2	2	2	2	2	2
(Previous Part	No. A1980A)										
E534	" " " swivel—plain ...	3	1	1	1	1	1	1	1	1	1
E535	" " " " tapped ...	4	1	1	1	1	1	1	1	1	1
E519	" " base dowel ...	2	4	4		4	4	4	4	4	4
E1369	Dynamo " " ...	1			1						
E1351	" " cradle ...	5	6		1						
E1367	" " sprocket ...	4	6		1						
E1365	" " " nut ...	2			1						
E1366	" " " washer ...	1			1						
E1368	" " joint (to crankcase) washer	2			1						
E615	Time gear cover ...	1	1	0	1	1	1				
E615A	" " " " ...	1	1	0		1					
E484	" " " " ...	1	2	0					1	1	1
E427	" " " " screw—short, 1.5/32— $\frac{1}{4}$ "	2	7	7	7	7	7	7	7	7	7
E573	" " " " long— 2 $\frac{1}{4}$ "— $\frac{1}{4}$ " ...	4	2	2	2	2	2	2	2	2	2
E732	" " " " timing plug ...	1	3	1	1	1	1	1	1	1	1
NE507	" " " " " washer	2	1	1		1	1	1	1	1	1
E618A	Cylinder barrel ...	1	14	0	1		1				
E619	" " (with guides) ...	3	2	0	1	1					
E1133	" " " " ...	1	18	6		1					
E1133T	" " " " ...	2	0	0				1			
E429A	" " (with guides) ...	3	8	6							1
E1319	" " " " ...	2	1	6					1	1	
E1103	Cylinder head (with guides) ...	2	10	0	1						
E660	" " " " ...	15	0		1	1					
E628	" " " gasket ...	1	9		1	1					
E1132	Cylinder head with guides ...	2	12	6		1					
E1103T	" " " " " ...	2	15	0			1				
E1132T	" " " " " ...	3	5	0				1			
E1297	" " " " " ...	17	9								1
E1364	" " " gasket ...	1	9								1
E1318T	" " " with guides ...	3	5	6					1		
E1318	" " " " ...	2	17	6						1	
D21	Sparking plug (Lodge H14) ...	6	0	1	1	1				1	1
D60	" " (K.L.G. 831) ...	6	0			1	1	1	1		
E620	Cylinder base washer ...	1	1			1	1	1			
E646	" " " " ...	2		1	1						
E472	" " " " ...	2									1
E1355	" " " " ...	2	3						1	1	
E303A	Valve guide ...	2	3	2		2	2	2			
NE370A	" " " " ...	2	0		2	2					2
E1347	" " " Inlet—11/32" bore ...	2	4						1	1	
E1348	" " " exhaust— $\frac{3}{8}$ " ...	2	4						1	1	
E327	Cylinder head bolt (3.15/16") ...	7	4			4	4	4			
E667A	" " " (long, 2 $\frac{5}{8}$ ") ...	6		7	7						
NE394	" " " ( " 2 $\frac{1}{4}$ ") ...	6									7
(Previous Part	No. A404C)										
E667	" " " (N/S short, 2 $\frac{1}{4}$ ") ...	6		1	1						
E1344	" " " (N/S front, 4 $\frac{1}{4}$ ") ...	7							1	1	
E1345	" " " (O/S " 3.15/16" ...	6							2	2	
E1386	" " " (N/S rear, 5 $\frac{1}{4}$ ") ...	6							1	1	
S26-1	" " " taking torque stay										
(Previous Part	No. A1104)										
E1393	" " " " spring washer ...	1		8	8						8
	" " " and torque stay stud	7									1

NOTE SPECIMEN ORDER IN PREFACE.





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Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Crankcase and Cylinder contd.</b>											
E1285	Cylinder head bolt torque stay eye bolt	6		1	1						
S6-5	" " " " " nut	2		1	1						
SI-52	" " " " " "	2									1
S25-2	" " " plain washer ...	1							2	2	
(Previous Part	No. A507)										
DS57	Cylinder head plug ...	3		1	1						
E1356	" " " " " "	3									1
E621	Valve chamber cover ...	2 6		1	1						
E448	" " " " " "	3 0									1
E622	" " " washer ...	6		1	1						
E449	" " " " " "	6									1
E452	" " " screw ...	2		2	2						2
<b>OIL PUMP AND TANK</b>											
E855	Oil pump body—takes E856 feed										
	plunger	7 6	1			1	1	1			
E1353	" " " " E1354 " "	7 6		1	1				1	1	1
E856	" " plunger—feed (with E855)	3 0	1			1	1	1			
E1354	" " " " E1353)	3 0		1	1				1	1	1
E494	" " return plunger ...	3 0	1	1	1	1	1	1	1	1	1
E575	" " fixing screw ...	3	2	2	2	2	2	2	2	2	2
E386	" " plug ...	6	2	2	2	2	2	2	2	2	2
E403	" " spring ...	1	2	2	2	2	2	2	2	2	2
S70-7	" " ball (7/32") ...	1	2	2	2	2	2	2	2	2	2
E495	" " driving block ...	1 0	1	1	1	1	1	1	1	1	1
E485	" " cover ...	4 9	1	1	1	1	1	1	1	1	1
E490	" " " washer ...	3	1	1	1	1	1	1	1	1	1
E1049	" " " screw, 1½" long ...	2	2	2	2	2	2	2	2	2	2
E524	Time Gear Cover Oil Release plug	5	1	1	1	1	1	1	1	1	1
S70-7	" " " " ball (7/32")	1	1	1	1	1	1	1	1	1	1
E1424	" " " " " spring	1	1	1	1	1	1	1	1	1	1
(Previous Part	No. E403)										
E491	Timing cover oil tube ...	3	1	1	1	1	1	1	1	1	1
E1100	" " " Plug ...	1	1	1	1	1	1	1	1	1	1
E1143	" " " Pipe block dowel...	1	1	1	1	1	1	1	1	1	1
E416	" " " pipe block fixing										
	Stud ...	2	1	1	1	1	1	1	1	1	1
E527	" " " pipe block stud										
	washer ...	1	1	1	1	1	1	1	1	1	1
S26-3	" " " pipe block stud										
	washer (spring) ...	1	1	1	1	1	1	1	1	1	1
SI-51	" " " pipe block stud										
	Nut ...	2	1	1	1	1	1	1	1	1	1
(Previous Part	No. 1980A)										
E529	Crankcase filter ...	2 6	1	1	1	1	1	1	1	1	1
E487	" " washer ...	2	1	1	1	1	1	1	1	1	1
E486	" " cover ...	4	1	1	1	1	1	1	1	1	1
MT63	" " screw ...	2	4	4	4	4	4	4	4	4	4
(Previous Part	No. A749)										
S26-2	" " washer ...	1	4	4	4	4	4	4	4	4	4
E1177	Rocker oil retn. pipe ass } Front	2 0	1				1		1	1	
E1178	" " " " " } Rear (a)	2 0	1						1	1	
E1181	" " " " " } Front ...	2 0				1		1			
E1182	" " " " " } Rear ...	2 0									
E1002	" " " " union—top (a										
	and b)	3	2			2	2	2	2	2	
E1140	" " " " —bottom										
	(a) ...	3	2			2	2	2	2	2	
E1001	" " " " washer (a)	1	4			4	4	4	2	2	
E1398	" " " " ass. (b)	4 0							1	1	
	(a) 1st Type T90, 5H with E1337 C'case										
	(b) 2nd " " " " E1337A "										

PRICES DO NOT INCLUDE CARRIAGE OR POSTAGE.



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Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Oil Pump and Tank contd.</b>											
E1012	Rocker oil retn. pipe ass. bottom union nut										
E1010	" " " adaptor (crankcase (b) ...	3							1	1	
S28-1	" " " " washer ...	5							1	1	
E1120B	" " " pipe assembly with extension to gauge ...	2							1	1	
E1120A	" " " pipe assembly with extension to gauge ...	3 9							1	1	
F1712	" " " to gauge ...	3 6	1			1	1	1			
E1152	" " " banjo washer ...	3 0		1							1
E1019	" " " adjuster screw ...	1	4			4	4	4			
E979	" " " " locknut	6	1			1	1	1	1	1	
E1020	" " " " washer ...	3	1			1	1	1	1	1	
E1335	" " " adaptor joint washer	1							4	4	
E1002	Gauge & rocker oil pipe union (bttm)	3	1			1	1	1	1	1	
E459	" " " " " " " " "	3		1							1
E1710	" " " " " " " (top)	3	1			1	1	1	1	1	
E473	" " " " " " " " "	3		1							1
E1001	" " " " " " " washer (bottom)	1	1			1	1	1	1	1	
E684	" " " " " " " " (top)	1	1	2		1	1	1	1	1	2
XA69	" pipe frame clip ...	3		1							1
E1385	Engine oil pipes and junction block assembly ...	6 3	1	1	1	1	1	1	1	1	1
E1408	Engine oil pipes and block plug ...	1			1						
E1378	" " " " " " " washer (a) 1st type T.90, 5H, with EI337 crankcase.	2			1						
	(b) 2nd Type T.90, 5H, with EI337A crankcase.										
<b>OIL TANK</b>											
F1645	Oil tank only ...	19 6	1	1		1	1	1	1	1	1
F1645A	" " " " " " " " "	19 6			1						
E370A	" " " filler cap ...	1 8	1	1	1	1	1	1	1	1	1
E1331	" " " " " " washer ...	2	1	1	1	1	1	1	1	1	1
F1647	" " " filter assembly ...	3 2	1	1	1	1	1	1	1	1	1
F1713	" " " " " " washer ...	3	1	1	1	1	1	1	1	1	1
F1758	" " " rubber vent pipe ...	3	1	1	1	1	1	1	1	1	1
MF119	" pipe rubber connection and ferrules ...	1 2	2	2	2	2	2	2	2	2	2
(Previous Part	No. A1520)										
F1792	" tank drain plug ...	6	1	1	1	1	1	1	1	1	1
PT104B	" " " " " " washer ...	1	1	1	1	1	1	1	1	1	1
F1682	Stud—oil tank to seat tube boss ...	2	1	1	1	1	1	1	1	1	1
S1-51	Nut for stud F1682 ...	2	1	1	1	1	1	1	1	1	1
F1213	Bolt—oil tank to seat tube clip ...	3	1	1	1	1	1	1	1	1	1
F929	" " " " " " bridge ...	3	1	1	1	1	1	1	1	1	1
F1335	Distance washer for F1213 bolt	1	1	1	1	1	1	1	1	1	1
E708	Rear chain oiler breather adaptor	1 0	1	1	1	1	1	1	1	1	1
NE154	" " " " " " diaphragm	1	1	1	1	1	1	1	1	1	1
(Previous Part	No. A194a)										
E707	" " " " " " body ...	1 0	1	1	1	1	1	1	1	1	1
E723	" " " pipe assembly ...	1 8	1	1	1	1	1	1	1	1	1
E710	" " " " " " nut ...	2	1	1	1	1	1	1	1	1	1
T195	Primary chain oil feed-tank to adjuster unit pipe ...	1 11			1						

ALL GOODS SENT TO FACTORY MUST BE CARRIAGE PAID.

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Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Oil Tank contd.</b>											
T105	Primary chain oil feed-pipe and adjuster body assembly ...	3 3									
T108	Primary chain oil feed filter gauze ...	3 3									
T110	" " " " nut ...	4									
T104	" " " " adjuster ...	9									
TW113	" " " " " spring ...	2									
T107	" " " " pipe clip ...	2									
KT200	" " " " screw ...	2									
<b>CARBURETTER</b>											
D55	Carburetter complete (Amal. 75/145, 7/8" ...	1 13 6									
D56	" " " 76/014), 1" ...	1 13 6									
D57	" " " 76/014), 1" ...	1 17 6									
D59	" " " 76/130), 1.1/10" ...	1 17 6									
D58	" " " 89/116), 1 1/8" ...	2 14 6									
75/145	" mixing chamber—vertical fitting	10 0									
76/014	" " " " "	12 0									
76/130	" " " " "	12 0									
89/116	" " " horizontal fitting	14 0									
5/058	Jet block ...	5 0									
(Previous Part 6/058	No. A2399) ...	5 0									
(Previous Part 6/059	No. A6036) ...	5 0									
29/069	" " " " " ...	6 6									
4/033	Mixing chamber union nut ...	1 6									
(Previous Part 6/062	No. A2352) ...	1 6									
(Previous Part 29/078	No. A2353A) " " " " ...	1 11									
4/031	" " " cap ...	1 9									
(Previous Part 6/031	No. A2437) " " " " ...	1 9									
(Previous Part 29/041	No. A2436) " " " " ...	2 0									
4/032	" " " top for vertical fitting	1 9									
(Previous Part 6/032	No. A2441) " " " " " ...	1 9									
(Previous Part 29/204	No. A2440) " " " " " ...	3 2									
4/035	Cable adjuster ...	4	2	2	2	2	2	2	2	2	2
(Previous Part 4/037	No. A2355) Throttle valve spring ...	3									
(Previous Part 29/047	No. A2366) " " " " " ...	3									
4/038	Air tube (induction) ...	2 6									
(Previous Part 6/038	No. A6004) " " " " " ...	2 6									
(Previous Part 29/048	No. A2338) " " " " " ...	3 0									
4/040	Washer for jet block ...	2									
(Previous Part 6/040	No. A6038) " " " " " ...	2									
(Previous Part 29/050	No. A2403) " " " " " ...	2									
4/043	Holding bolt, mixing to float chamber	2 0									
(Previous Part 29/077	No. A2454) " " " " " " ...	2 0									
4/053	" " " washer " " " " ...	2									
(Previous Part	No. A2455)										


TREASURY NOTES MUST BE REGISTERED.





Plate No. 5


  
14/021

  
16/010

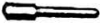
  
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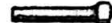
  
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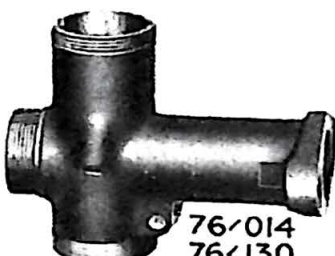
  
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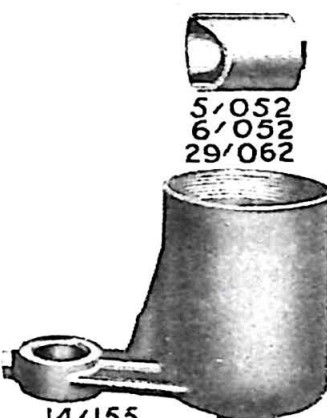
  
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6/052  
29/062

  
14/011

  
76/014  
76/130  
75/145  
89/116 (HORIZONTAL FITTING)

  
14/015

  
14/155  
14/177  
64/186  
64/192  
14/178  
13/153

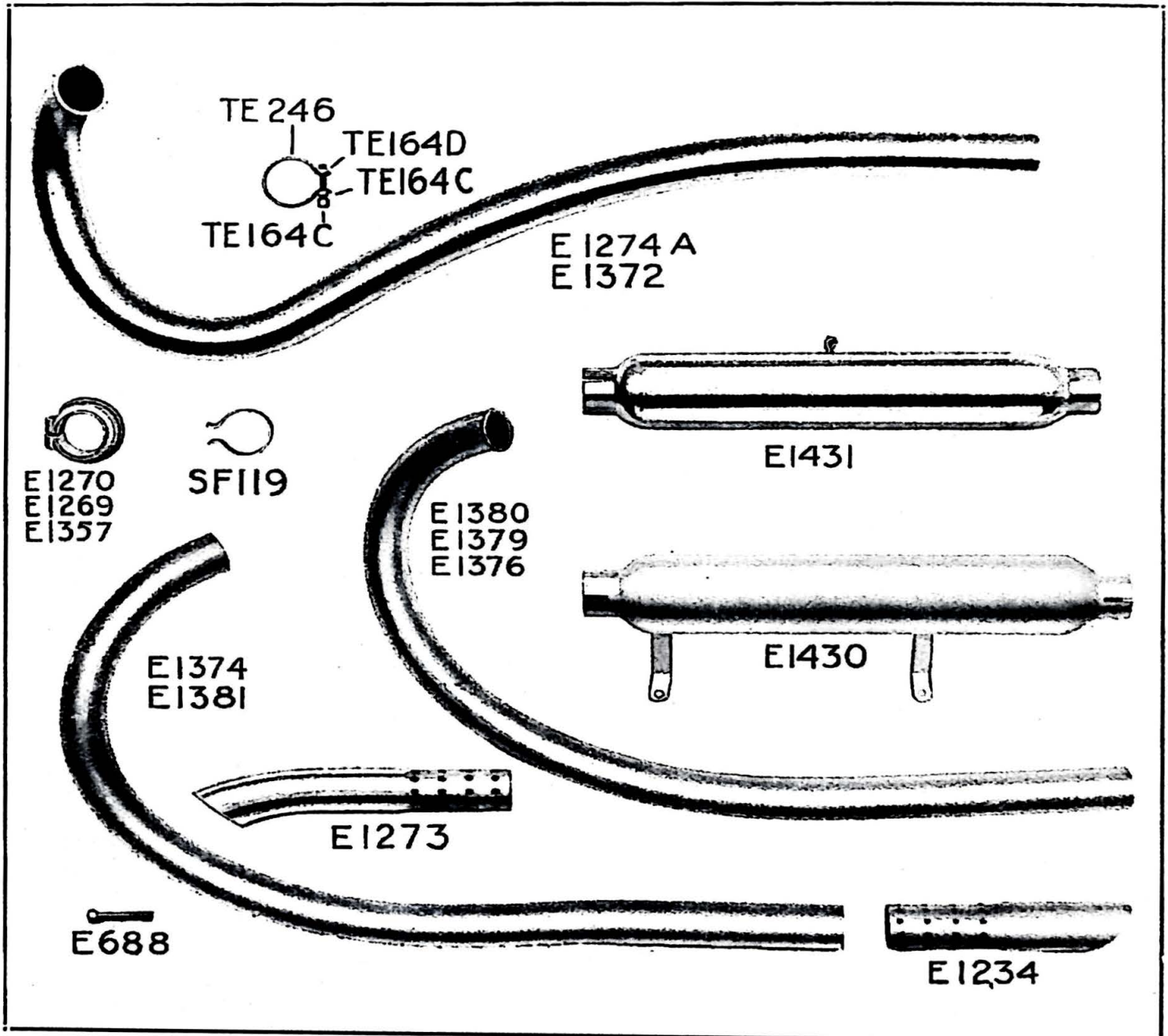
Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Carburettor contd.</b>											
4/041 (Previous Part	Spring clip for throttle needle ... No. A2373)	4	1	1	1	1	1	1	1	1	1
5/045 (Previous Part	Air valve (slide) ... No. A2377)	2 6	1	1	1	—	1	—	—	—	—
6/045 (Previous Part	" " " " ... No. A2376)	2 6	—	—	—	1	—	1	—	—	1
29/055	" " " " ...	2 9	—	—	—	—	—	—	1	1	—
4/046 (Previous Part	" " " " spring ... No. A2380)	3	1	1	1	1	1	1	1	1	1
5/047	" " " " guide ...	2	1	1	1	—	1	—	—	—	—
6/047 (Previous Part	" " " " " " ... No. A2382)	2	—	—	—	1	—	1	—	—	1
29/057	" " " " " " ...	4	—	—	—	—	—	—	1	1	—
5/052 (Previous Part	Throttle valve ... No. A2362)	3 10	5/2	5/4	5/4	Size 5/2	—	—	—	—	—
6/052 (Previous Part	Throttle valve ... No. A2362A)	3 10	—	—	—	SI 6/3	—	6/3	—	—	6/5
29/062	" " " " " " ...	4 0	—	—	—	—	—	—	29 /3	29 /3	—
4/061 (Previous Part	Needle jet ... No. A2390)	1 9	1	1	1	1	1	1	—	—	1
29/076	" " " " " " ...	1 9	—	—	—	—	—	—	1	1	—
5/065 (Previous Part	" " " " for jet (throttle) ... No. A2370)	1 3	1	1	1	—	1	—	—	—	—
6/065 (Previous Part	No. " " " " " " ... No. A2369)	1 3	—	—	—	1	—	1	—	—	1
29/075	" " " " " " " " ...	1 3	—	—	—	—	—	—	1	1	—
13/129 (Previous Part	Air adjusting screw ... No. A4518)	6	1	1	1	1	1	1	1	1	1
4/148	" " " " " " spring ...	2	1	1	1	1	1	1	1	1	1
4/042 (Previous Part	Main jet ... No. A2394)	5	110	120	120	150	110	150	200	200	170
4/063 (Previous Part	Throttle stop screw ... No. A2373b)	6	1	1	1	1	1	1	1	1	1
16/010 (Previous Part	" " " " " " lock nut ... No. A2373c)	2	1	1	1	1	1	1	1	1	1
4/060 (Previous Part	Split cotter pin for throttle valve ... No. A4510)	1	1	1	1	1	1	1	1	1	1
14/155	Float chamber body ...	12 0	—	1	1	—	—	—	—	—	1
14/177	" " " " " " ...	12 0	—	—	—	—	—	—	1	1	—
64/186	" " " " " " ...	14 6	—	—	—	1	—	1	—	—	—
64/192	" " " " " " ...	14 6	1	—	—	—	1	—	—	—	—
14/011 (Previous Part	" " " " " " top ... No. A2426)	2 6	1	1	1	1	1	1	1	1	1
14/021 (Previous Part	" " " " " " lock screw ... No. A2452)	3	1	1	1	1	1	1	1	1	1
14/015 (Previous Part	Float ... No. A2411)	2 6	1	1	1	1	1	1	1	1	1
14/024 (Previous Part	" " " " " " needle ... No. A2414)	11	1	1	1	1	1	1	1	1	1
14/031 (Previous Part	Tickler ... No. A2462)	7	1	1	1	1	1	1	1	1	1
14/032 (Previous Part	" " " " " " spring ... No. A2468)	2	1	1	1	1	1	1	1	1	1
14/033 (Previous Part	" " " " " " cotter ... No. A2470)	1	1	1	1	1	1	1	1	1	1
13/153 (Previous Part	Float chamber platform plug screw No. A2455A)	2	1	1	1	1	1	1	1	1	1

FIGURE IN MODEL COLUMN GIVES QUANTITY OR SIZE OF COMPONENT.



Plate No. 6.

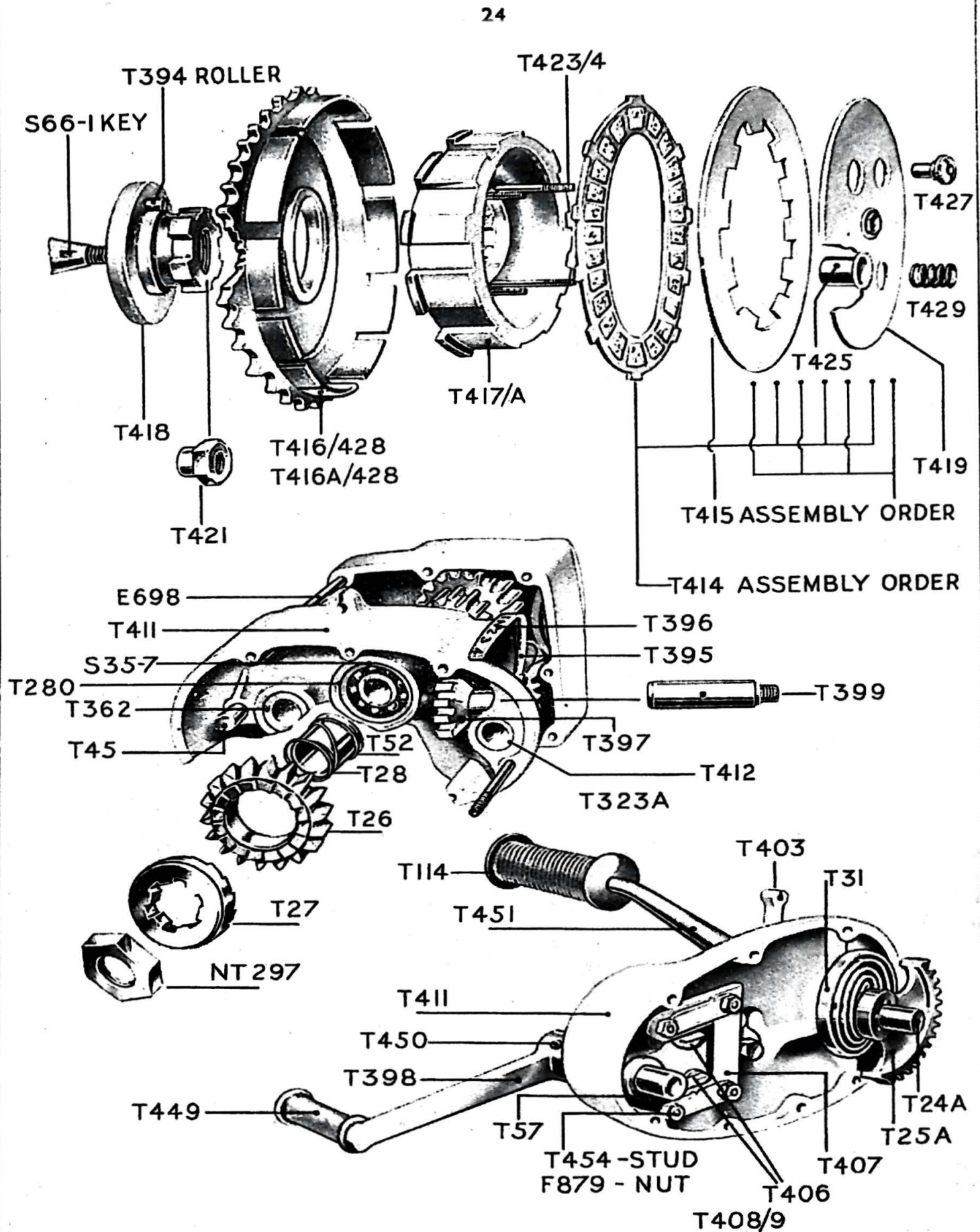


Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Carburetter contd.</b>											
14/039	Float chamber platform plug screw washer	1	1	1	1	1	1	1	1	1	1
(Previous Part 14/178	No. A2455B)	3	1	1	1	1	1	1	1	1	1
14/175	" " needle seating locknut	2	1	1	1	1	1	1	1	1	1
NA43	" " " " " washer	2	1	1	1	1	1	1	1	1	1
(Previous Part NA43A	Carburetter flange washer ...	2	1	1	1	1	1	1	1	1	1
(Previous Part S15-41	No. A6122)	2							1	1	1
E456	No. A6122A) " " ...	3	2			2	2	2			
E1396	" fixing bolt ...	3		2	2						2
S1-8	" " stud ...	3							2	2	
(Previous Part S1-51	" " " nut ...	2	2			2	2	2			
(Previous Part S25-3	No. K82)	2		2	2				2	2	2
(Previous Part	No. A1980A)	1	2	2	2	2	2	2	2	2	2
	No. A818)										
<b>EXHAUST SYSTEM</b>											
E1380	Exhaust pipe—low ...	19 6	1				1				
E1381	" " " ...	19 0		1	1						
E1379	" " " ...	19 6				1		1			
E1376	" " " ...	19 9							1	1	
E1374	" " " ...	18 6									1
E1274A	" " high ...	4 0	1			1	1	1			
E1372	" " " ...	4 6							1	1	
E1431	Silencer box—low ...	0 0	1	1	1	1	1	1	1	1	1
E1430	" " —high ...	0 0	1			1	1	1	1	1	
E1270	Exhaust pipe to cylinder clip ...	4 0	1	1							
SF119	" " " " " " ...	1 0			1						
E1269	" " " " " " ...	4 0				1	1	1			1
E1357	" " " " " " ...	4 2							1	1	
E409	" " " " " bolt ...	3	1	1		1	1	1	1	1	1
TE164E	" " " " " " ...	3			1						
(Previous Part E410A	No. A616)	2	1	1	1	1	1	1	1	1	1
TE164D	" " " " " D washer	2			1						
(Previous Part TE164C	No. A618)	2			1						
(Previous Part E688	" " " " " nut ...	2									
T224	No. A617)	4	1	1	1	1	1	1	1	1	1
S25-57	Silencer box support bolt—low, 2½"	2	1	1	1	1	1	1	1	1	1
(Previous Part E1234	" " " " " nut ...	1	1	1	1	1	1	1	1	1	1
E1273	" " " " " washer	1	1	1	1	1	1	1	1	1	1
TE246	No. K572)	3 6	1	1	1	1				1	1
(Previous Part TE164B	Tail pipe assembly ...	5 6					1	1	1		
(Previous Part TE164C	Clip—ex. and tail pipe to silencer ...	1 0	2	2	2	2	2	2	2	2	2
(Previous Part TE164D	No. A600A)	3	2	2	2	2	2	2	2	2	2
(Previous Part TE164E	Bolt " " " " " " ...	2	2	2	2	2	2	2	2	2	2
(Previous Part TE164F	No. A616)	2	2	2	2	2	2	2	2	2	2
(Previous Part TE164G	"D"nut, " " " " " "	2	2	2	2	2	2	2	2	2	2
(Previous Part TE164H	No. A617)	2	2	2	2	2	2	2	2	2	2
(Previous Part TE164I	"D"washer, " " " " "	2	2	2	2	2	2	2	2	2	2
(Previous Part TE164J	No. A618)										

ALWAYS SPECIFY IF HIGH OR LOW EXHAUST SYSTEM.





Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>TRANSMISSION—CLUTCH</b>											
T416/428	Clutch housing with sprocket ...	1 5 0									
T416A/428	" " " " " " ...	1 5 0	1	1	1	1	1	1	1	1	1
T417	" centre ... " ... " ...	5 6									
T417A	" " " " " " ...	5 6	1	1	1	1	1	1	1	1	1
T418	" hub ... " ... " ...	5 9	1	1	1	1	1	1	1	1	1
T394	" sprocket roller for bearing doz.	1 6	20	20	20	20	20	20	20	20	20
S66-1	" centre key ... " ...	2	1	1	1	1	1	1	1	1	1
T421	" centre to mainshaft nut ...	6	1	1	1	1	1	1	1	1	1
T420	" " " " washer ...	2	1	1	1	1	1	1	1	1	1
T414	" driving plate with cork inserts	5 0	3	3	3	3	3	3	4	4	4
T415	" driven " " " " ...	1 0	4	4	4	4	4	4	5	5	5
NT288	" driving " insert (cork) doz.	8	72	72	72	72	72	72	96	96	96
(Previous Part T419)	No. B2A) " outer pressure plate with button	2 3	1	1	1	1	1	1	1	1	1
T422	" " " " " button ...	3	1	1	1	1	1	1	1	1	1
T423	" spring pin ... " ...	6							4	4	4
T424	" " " " " " ...	6	4	4	4	4	4	4			
T425	" " cup ... " ...	6	4	4	4	4	4	4	4	4	4
T429	" " " " " " ...	4	4	4	4	4	4	4	4	4	4
T427	" " pin nut ... " ...	5	4	4	4	4	4	4	4	4	4
T455A	" operating rod ... " ...	1 0	1	1	1	1	1	1			
T455	" " " " " " ...	1 0							1	1	1
T463	" shroud (outer band) ...	6	1	1	1	1	1	1			
T464	" " " " " " ...	6							1	1	1
<b>KICKSTARTER MECHANISM</b>											
T26	Kickstarter pinion ... " ...	4 0	1	1	1	1	1	1	1	1	1
T27	" ratchet ... " ...	3 0	1	1	1	1	1	1	1	1	1
T28	" pinion spring ... " ...	2	1	1	1	1	1	1	1	1	1
T52	" pinion sleeve ... " ...	1 4	1	1	1	1	1	1	1	1	1
NT297	" ratchet nut (to mainshaft)	3	1	1	1	1	1	1	1	1	1
(Previous Part T25A)	No. B3C) " quadrant ... " ...	6 6	1	1	1	1	1	1	1	1	1
T24A	" " axle shaft ... " ...	5 6	1	1	1	1	1	1	1	1	1
T31	" return spring ... " ...	1 2	1	1	1	1	1	1	1	1	1
T47	" " anchorage peg in outer cover ...	1	1	1	1	1	1	1	1	1	1
T45	" quadrant stop in inner cover	2	1	1	1	1	1	1	1	1	1
T451	" crank ... " ...	10 6	1	1	1	1	1	1	1	1	1
T114	" " rubber ... " ...	10	1	1	1	1	1	1	1	1	1
S52-1	" " cotter ... " ...	2	1	1	1	1	1	1	1	1	1
(Previous Part S1-40)	No. A869) " " " nut ... " ...	2	1	1	1	1	1	1	1	1	1
(Previous Part S25-43)	No. A870) " " " washer ...	1	1	1	1	1	1	1	1	1	1
(Previous Part T362)	No. A871) " axle bush—in inner cover ...	1 3	1	1	1	1	1	1	1	1	1
T23	" " " " outer " "	1 3	1	1	1	1	1	1	1	1	1
<b>TRANSMISSION—GEARBOX</b>											
T264A	Gearbox casing with bushes ...	1 8 6	1	1	1	1	1	1	1	1	1
T410	" inner cover with bushes ...	18 9	1	1	1	1	1	1	1	1	1
T411	" outer " " " " ...	16 3	1	1	1	1	1	1	1	1	1
T448	High gear bearing—clutch end ...	14 6	1	1	1	1	1	1	1	1	1
E489	" " " ring " " ...	4	1	1	1	1	1	1	1	1	1
S35-7	Mainshaft " cover " ...	9 6	1	1	1	1	1	1	1	1	1
T280	" " " ring cover " ...	4	1	1	1	1	1	1	1	1	1
T445	High gear bearing dust cover ...	4	1	1	1	1	1	1	1	1	1
T18	Layshaft dust cover disc ...	1	1	1	1	1	1	1	1	1	1

CLUTCH PLATES RECORKED AT 6/- SET OF 3; 7/6 SET OF 4.



Plate No. 8.

T372 PT108 B PT104 B S46-15

E 329  $1\frac{5}{8}$ "  
E 427  $1\frac{3}{8}$ "  
T 452  $3\frac{7}{32}$ "  
T 95  $2\frac{13}{16}$ "

T341 T18

T362 T275 T400 T440 NT376 T438

T291 NT261 T260 T261 NT261 T278 A

T439 T280 T448 T445 E489 S35-7  
T471

T433 T438 BUSH T436 T434 T466(WR) T437 T435  
T468(WR)

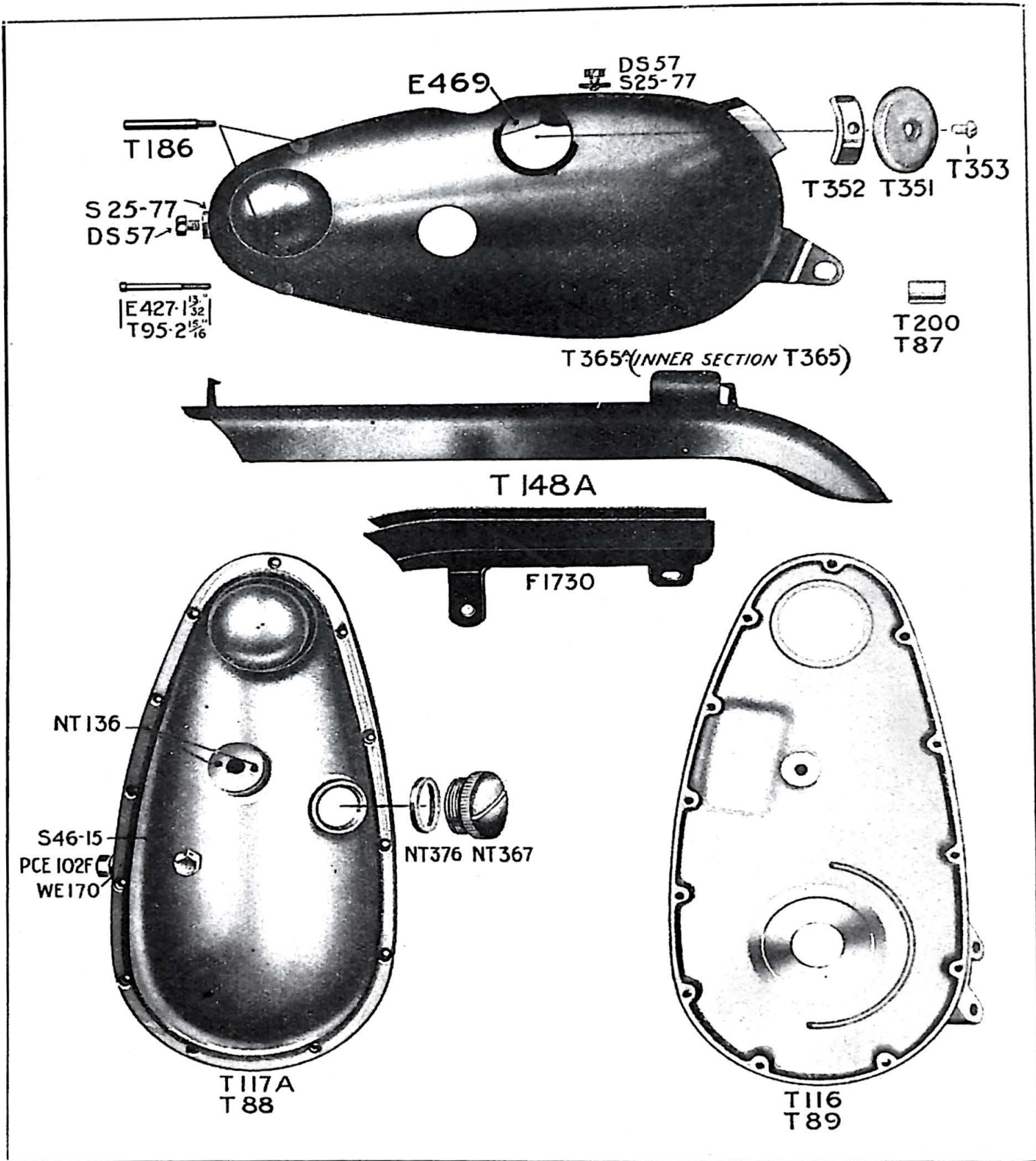
PT 108 BUSH T441 T443 T446 BUSH T444 T442  
T465(WR) T467(WR)

T371 T264 A T44 T373 T372 T403 T401  
E 698 3"  
T 323A  $2\frac{1}{16}$ "  
T 456  $3\frac{3}{16}$ "  
T453, T413, S70-2, T402

EXCEPT WHERE SHEWN OTHERWISE PRICES ARE FOR SINGLE COMPONENTS.



Plate No. 9.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

[illegible]

SEE SPECIMEN ORDER IN PREFACE.





www.buffale.com.au

FRAME NUMBER IS ON FRONT TOP OF HEAD LUG.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H.	3 S	3 SE	3 H	T 70	T 80	T 90	5 5	6 S
	<b>Frame, Bolts, Nuts, etc., contd.</b>										
FI798	Torque stay clip on front down tube	6	1	1	1	1	1				
FI652	" " " " seat tube ...	6									1
FI031	" " " bolt (1½" long) ...	4	1	1	1	1	1	1			1
SCX38	" " " washer ...	1	1	1	1	1	1	1			
(Previous Part	No. A1080)										
SI-52	" " " " nut ...			1	1						1
FI561	Stud—seat lug to backstays (5½"—¾")	7							1	1	1
E1023	" " " " " (3¾"—¾")	4	1	1	1	1	1	1			
PO172A	Nut— " " " "stud ...	2	2	2	2	2	2	2	2	2	2
FI451	Tank bracket bolt (front) ...	4							1	1	1
FI213	" " " (rear) ...	5							1	1	2
F946	" " stud " (taking tor. stay	6							1	1	
SI-52	" " bolt nut (front) ...	2							1	1	1
SI-52	" " stud " ...	2							1	1	
F839	Stud—crankcase to rear										
	engine plates, 4.7/16—¾"	5							4	4	4
E925	" " " " 3½—5/16"	5	3	3	3	3	3	3			
X28	" crankcase to front										
	engine plates 3.11/16—¾"	5							3	3	3
PO172A	Engine plate stud nut ...	2							14	14	14
S26-1	" " " washer ...	1							14	14	14
SI-51	" " " nut ...	2	16	16	16	16	16	16			
E654	Stud—crankcase to front										
	engine plates (3½—5/16")	4	5	5	5	5	5	5			
S26-3	" " " " washer ...	1	10	10	10	10	10	10			
E522	" crankcase to rear										
	engine plates 4¼—5/16"	4							1	1	1
SI-51	Nut— " " " stud ...	2							2	2	2
S26-3	Washer, " " " ...	1							2	2	2
FI679	Stud—front engine plates to frame										
	top support (3.11/16—7/16") ...	5							1	1	1
E1023	Stud—front engine plates to frame										
	top support (3½—¾") ...	4	1	1	1	1	1	1			
FI680	Stud—front engine plates to frame										
	bottom support (3½—¾") ...	5							1	1	1
FI711	Stud—front engine plates to frame										
	bottom support (4.1/16—¾") ...	4	1	1	1	1	1	1			
DS47	Nut—front engine plates to frame										
	stud	3							4	4	4
PCW73A	Washer " " " " " ...	1							4	4	4
PO172A	Nut " " " " " ...	2	4	4	4	4	4	4			
S26-1	Washer " " " " " ...	1	4	4	4	4	4	4			
(Previous Part	No. A1104)										
F994	Stud—seat tube bottom T lug to										
	bottom stays, 7.9/16—½"	7	1	1	1	1	1	1	1	1	1
SI-30	Nut—seat tube bottom T lug to										
	bottom stays stud ...	2	2	2	2	2	2	2	2	2	2
SCZ45	Washer—seat tube T lug to bottom										
	stays stud ...	1	2	2	2	2	2	2	2	2	2
T430	Gearbox fulcrum pin, 6.3/16—¾"	10							1	1	1
GT21	" " " 5½—¾"	6	1	1	1	1	1	1			
FI126	" " " nut (sleeve) ...	1	1	1	1	1	1	1			
S26-1	" " " washer (spring)	1	1	1	1	1	1	1			
FI681	" clamp bolt, 4½—½"	8	1	1	1	1	1	1	1	1	1
FI557	" " " head ...	3	1	1	1	1	1	1	1	1	1
S4-13	" " " nut ...	2	1	1	1	1	1	1	1	1	1
S25-8	" " " washer ...	1	1	1	1	1	1	1	1	1	1
F969	Rear chain adjuster screw ...	6	2	2	2	2	2	2	2	2	2
FI008	" " " lock nut ...	3	2	2	2	5	2	2	2	2	2

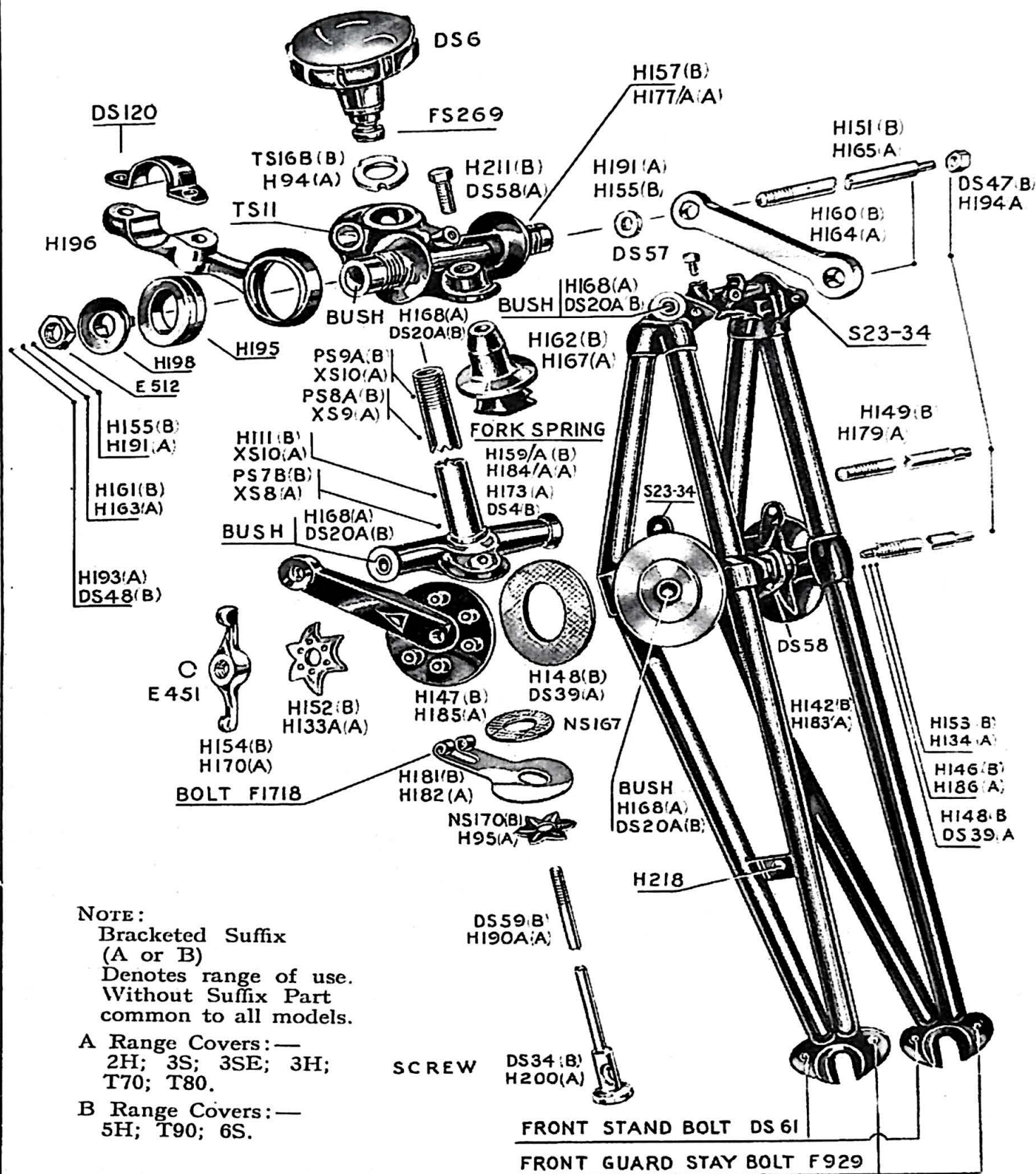
SEE PLATE 10 FOR FRAME BOLT POSITION, ASSEMBLY ETC.

Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>FRONT FORK</b>											
H203	Front fork assembly with guard, stand and number plate (state guard finish) ...	10 17 6							1	1	1
H204	" " " " " " {	9 19 6					1	1			
HI42	Fork girder with bushes ...	9 17 6	1	1	1	1					
HI83	" " " " " " ...	3 10 6							1	1	1
DS57	Speedometer bracket screw ...	3 2 6	1	1	1	1	1	1			
F774E	" " " " washer ...	3 1 3	2	2	2	2	2	2	2	2	2
HI60	Top link, N/S ...	2 8 1	2	2	2	2	2	2	2	2	2
HI64	" " " " " " ...	2 8 6	1	1	1	1	1	1			
HI61	" " O/S ...	2 8 8							1	1	1
HI63	" " " " " " ...	2 6 1	1	1	1	1	1	1			
HI46	Bottom link, N/S (threaded hole) ...	4 3 3							1	1	1
HI86	" " " (plain hole) ...	4 0 1	1	1	1	1	1	1			
HI47	" " O/S " " ...	4 3 3							1	1	1
HI85	" " " (threaded hole) ...	4 0 1	1	1	1	1	1	1			
HI48	Fork damper friction disc ...	9 9 2	2	2	2	2	2	2	2	2	2
DS39	" " " " " " ...	9 9 1	1	1	1	1	1	1	1	1	1
HI52	" " spring star washer (O/S) ...	9 9 1	1	1	1	1	1	1	1	1	1
HI33	" " " " " (O/S) ...	6 6 1	1	1	1	1	1	1	1	1	1
HI53	" " dummy, " " (N/S) ...	6 6 1	1	1	1	1	1	1	1	1	1
HI34	" " " " " (N/S) ...	6 6 1	1	1	1	1	1	1	1	1	1
HI50	" " spindle (bottom front) ...	1 5 1							1	1	1
HI80	" " " " " " ...	1 3 1	1	1	1	1	1	1			
HI54	" " wing nut ...	2 9 1							1	1	1
HI70	" " " " " " ...	2 9 1	1	1	1	1	1	1	1	1	1
E451	" " " " " " circlip ...	1 1 1	1	1	1	1	1	1	1	1	1
HI51	" spindle, top, front and rear, 7.9/16" ...	1 4 1	2	2	2	2	2	2	2	2	2
HI65	" " " " " " 6.7/16" ...	1 2 1									
HI49	Fork spindle, bottom rear, fork crown, 9.9/32" ...	1 4 1							1	1	1
HI79	Fork spindle, bottom rear, fork crown, 7.23/32" ...	1 2 1	1	1	1	1	1	1			
DS20A	Fork spindle, bush—in girder ...	10 6 8	8	8	8	8	8	8	8	8	8
HI68	" " nut, adjusting end ...	6 3 3	3	3	3	3	3	3	3	3	3
DS47	" " " " " (7/16"—26) ...	3 3 3							4	4	4
HI93	" " " " " " ...	3 3 3	4	4	4	4	4	4	6	6	6
DS48	" " nut, fixed end (1/2"—20) ...	3 3 3	6	6	6	6	6	6			
HI94	" " nut fixed end (3/8"—26) ...	3 3 3							1	1	1
HI55	" " knurled washer ...	3 3 3	1	1	1	1	1	1			
HI91	" " " " " " ...	3 3 3							1	1	1
HI59	" spring ...	6 6 0							1	1	1
HI59A	" " (extra strong) ...	7 0 1	1	1	1	1	1	1			
HI84	" " " " " " ...	5 6 1							1	1	1
HI84A	" " " " " " ...	5 9 1	1	1	1	1	1	1			
HI62	" " top attachment ...	2 0 1							1	1	1
HI67	" " " " " " ...	1 9 1	1	1	1	1	1	1	1	1	1
H211	" " " " " " screw ...	3 3 1	1	1	1	1	1	1	1	1	1
DS58	" " " " " " ...	3 3 1	4	4	4	4	4	4	3	3	3
NW100	" lubricators (straight) ...	3 3 1									
(Previous Part	No. A317)	3 3 1							1	1	1
KW194	" " (cranked) ...	14 9 1							1	1	1
DS4	Fork crown stem ...	12 6 1	1	1	1	1	1	1	1	1	1
HI73	" " " " " " ...	8 8 1							1	1	1
TS16B	" " lock nut (ring) ...	1 8 1	1	1	1	1	1	1			
(Previous Part	No. A1593)	1 8 1									
H94	" " " " " " ...	1 8 1									

FIGURE IN MODEL COLUMN DENOTES QUANTITY PER MACHINE.





Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Front Fork contd.</b>											
PS7B (Previous Part XS8)	Fork crown bottom cone—on stem No. A1595)	2 4							1	1	1
(Previous Part H111)	" " " " " "	1 8	1	1	1	1	1	1			
XS10 (Previous Part S70-3)	" " " cup (in head lug) ... No. A4336)	2 3 1 10	1	1	1	1	1	1	1	1	1
(Previous Part S70-3)	" " " " " " " " " " " bottom bearing balls (1/4") set	6							20	20	20
(Previous Part S70-4)	No. A1436) " " " " " (3/16") set	7	22	22	22	22	22	22			
(Previous Part PS8A)	No. A1599) " " " top cone—in top of head										
(Previous Part XS9)	No. A1597) " " " " " " " "	1 8	1	1	1	1	1	1			
(Previous Part PS9A)	No. A4334) Head clip cup ... ..	2 3							1	1	1
(Previous Part XS10)	No. A1600) " " " " " " " "	1 10	1	1	1	1	1	1			
(Previous Part H157)	No. A4336) " " " " " " " "	12 6							1	1	1
H177	" " " " " " " "	10 3	1	1		1	1	1			
H177A	" " " " " " " "	10 3			1						
S70-4	" " " bearing ball (3/16") set	7	22	22	22	22	22	22	24	24	24
(Previous Part TS11)	No. A1599) " " " bolt ... ..	6		1	1	1	1	1	1	1	1
(Previous Part S1-4)	No. A1601) " " " nut ... ..	2	1	1	1	1	1	1	1	1	1
TS-12	" " " sleeve ... ..	3	1	1	1	1	1	1	1	1	1
(Previous Part S25-2)	No. A1602) " " " washer ... ..	1	1	1	1	1	1	1			
H196	Handlebar support arm and cap ...	3 6	2	2		2	2	2	2	2	2
DS5	" " " " " " " "	2 6									
DS120	" " " " bolt ... ..	4	4	4	6	4	4	4	4	4	4
E512	" " " " side plate nut ...	7	2	2		2	2	2	2	2	2
E410A	" " " " bolt washer ...	1			2						
H198	" " " " side plate ... ..	1 1	2	2	2	2	2	2	2	2	2
H195	" " " " rubber ring ... ..	4	2	2	2	2	2	2	2	2	2
DS59	Steering damper rod assembly ...	2 0							1	1	1
H190A	" " " " " " " "	2 0	1	1	1	1	1	1			
DS34	" " " " lock screw ... ..	3	1	1	1	1	1	1	1	1	1
H200	" " " " " " " "	3	1	1	1	1	1	1			
H181	" " " " anchor plate ... ..	8									
H182	" " " " " " " "	8	1	1	1	1	1	1			
FI718	" " " " " bolt ... ..	3	1	1	1	1	1	1	1	1	1
S1-51	" " " " " nut ... ..	2	1	1	1	1	1	1	1	1	1
(Previous Part S25-3)	No. 1980A) " " " " " washer ... ..	1	1	1	1	1	1	1	1	1	1
NS167	" " " " " friction disc ... ..	9	1	1	1	1	1	1	1	1	1
(Previous Part NS170)	No. A1647) " " " " " spring washer (star)	9							1	1	1
(Previous Part H95)	No. A1652) " " " " " " " "	9	1	1	1	1	1	1			
DS6	" " " knob ... ..	2 0	1	1	1	1	1	1	1	1	1
TS269	" " " " " circlip ... ..	1	1	1	1	1	1	1	1	1	1
(Previous Part DS93)	No. A1661) <b>STANDS.</b>										
DS-61	Front stand ... ..	6 8	1	1	1	1	1	1	1	1	1
S1-51	" " " pivot screw ... ..	4	2	2	2	2	2	2	2	2	2
(Previous Part S1-51)	" " " " " nut ... ..	2	2	2	2	2	2	2	2	2	2
(Previous Part No. A1980A)	No. A1980A)										

SEE PLATE 11 FOR FORK PARTS AND ASSEMBLY ORDER.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Stands contd.</b>											
S26-23	Front stand pivot screw washer ...	1	2	2	2	2	2	2	2	2	2
DS55	" " to guard bolt ...	3	1	1	1	1	1	1	1	1	1
NS361	" " " " " nut (outer)	2	1	1	1	1	1	1	1	1	1
NS362	" " " " " " (inner)	2	1	1	1	1	1	1	1	1	1
FI834	Rear stand ...	16 6	1	1	1	1	1	1	1	1	1
F975	" " spring ...	1 0	1	1	1	1	1	1	1	1	1
F977	" " pivot bolt ...	6	2	2	2	2	2	2	2	2	2
F976	" " " " spring washer...	2	2	2	2	2	2	2	2	2	2
S25-71	" " " " plain "	2	2	2	2	2	2	2	2	2	2
SI-52	" " " " nut ...	2	2	2	2	2	2	2	2	2	2
NX220	Carrier (as required) ...	9 0	1	1	1	1	1	1	1	1	1
(Previous Part F929	No. A1244B) fixing screw ...	3	4	4	4	4	4	4	4	4	4
NF733	Lifting handle ...	1 9	1	1	1	1	2	2	2	1	1
(Previous Part FI229	No. A1288C) stud ...	3					2	2	4		
SI-51	" " " " nut ...	2					2	2	4		
(Previous Part F929	No. A1980A) bolt ...	3	2	2	2	2	2	2		2	2
<b>MUDGUARDS, NUMBER PLATES</b>											
H205T	Front mudguard, 5" (Tiger) ...	15 6					1	1			
H205	" " 5" (Black) ...	13 6	1	1	1	1					
H207	" " 5" (Tiger) ...	16 3							1		
H209	" " 6" (Black) ...	16 0								1	1
DS58	" " bridge anchorage bolt ...	3	1	1	1	1	1	1	1	1	1
SI-51	" " " " nut ...	2	1	1	1	1	1	1	1	1	1
(Previous Part DS92A	No. A1980A) stay ...	3 9	1	1	1	1	1	1	1		
DS51A	" " " " ...	3 9								1	1
F929	" " " to fork bolt ...	3	2	2	2	2	2	2	2	2	2
NS363	" number plate ...	1 3	1	1	1	1	1	1	1	1	1
XFI03	" " " screws ...	2	2	2	2	2	2	2	2	2	2
(Previous Part SI-42	No. A4168) " " nut ...	1	2	2	2	2	2	2	2	2	2
(Previous Part FI722T	No. A325) Rear mudguard and tail guard assembly, with stays, 5" (Tiger) ...	1 7 0					1	1			
FI722	Rear mudguard and tail guard assembly, with stays, 5" (Black) ...	1 5 0	1	1	1	1					
FI732	Rear mudguard and tail guard assembly, with stays, 5" ...	1 8 6							1		
FI724	Rear mudguard and tail guard assembly, with stays, 6" ...	1 8 0								1	1
FI723B	Rear mudguard front portion with stays	1 0 6	1	1	1	1					
FI723B(T)	" " " " " "	1 1 6					1	1			
FI733B	" " " " " "	1 2 6							1		
FI725B	" " " " " "	1 2 6								1	1
FI723A	" " tail guard	6 0	1	1	1	1					
FI723A(T)	" " " "	6 6					1	1			
FI733A	" " " "	6 9							1		
FI725A	" " " "	6 9								1	1
FI086	Rear mudguard stay (front & centre)	5 6	2	2	2	2	2	2			
F938	" " " " " "	5 6							2		
F937	" " " " " "	5 6								2	2
FI087	" " " (rear) ...	3 0	1	1	1	1	1	1			
F940	" " " " " "	3 0							1		
F939	" " " " " "	3 0								1	1
PF204	" " fixing clips ...	3	2	2	2	2	2	2	2	2	2
(Previous Part F444	No. A1318) " " plate ...	3	2	2	2	2	2	2	2	2	2
S23-42	" " " " screw	3	4	4	4	4	4	4	4	4	4
(Previous Part	No. A610)										

WE ARE HELPED BY COLOUR REFERENCE IN MUDGUARD ORDERS.

Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>S25-1</b>	<b>Mudguards, Number Plates, contd.</b>										
	Rear mudguard fixing clips plate washer	1	4	4	4	4	4	4	4	4	4
(Previous Part No. A184)											
F1369	" " tail guard stay bolt ...	3	2	2	2	2	2	2	2	2	2
F879	" " " " " " nut	2	2	2	2	2	2	2	2	2	2
S26-2	" " " " " " spg.	1	2	2	2	2	2	2	2	2	2
(Previous Part No. A243)											
F946	" " stay to frame washer										
	" " stay junction bolt ...	6	2	2	2	2	2	2	2	2	2
F947	" " " " " " nut	2	2	2	2	2	2	2	2	2	2
S25-65	" " " " " " washer	1	2	2	2	2	2	2	2	2	2
F951	" " number plate (for 5" guard) ...	2 6	1	1	1	1	1	1	1	1	1
F951A	" " " " 6" " ...	2 6								1	1
F951C	" " " " 5" " export	2 6	1	1	1	1	1	1	1		
F951E	" " " " 6" " " "	2 6								1	1
F951B	" " " " 5" " plain	2 6	1	1	1	1	1	1	1		
F951D	" " " " 6" " " "	2 6								1	1
F929	" " " " top fixing bolt	3	1	1	1	1	1	1	1	1	1
SI-51	" " " " " " nut	2	1	1	1	1	1	1	1	1	1
(Previous Part No. A1980A)											
S26-3	" " " " " " was'r.	1	1	1	1	1	1	1	1	1	1
	<b>FOOTBRAKE CONTROL AND FOOTRESTS</b>										
F1153	Brake pedal assembly ...	8 6	1	1	1	1	1	1	1	1	1
F995	" " rubber ...	5	1	1	1	1	1	1	1	1	1
F1149	" " stop screw ...	3	1	1	1	1	1	1	1	1	1
F879	" " " " lock nut ...	2	1	1	1	1	1	1	1	1	1
F867	" " spindle ...	1 3	1	1	1	1	1	1	1	1	1
DS48	" " " nut (inner) ...	3	1	1	1	1	1	1	1	1	1
SI-52	" " " (outer) ...	2	1	1	1	1	1	1	1	1	1
SCZ45	" " " spring washer (inner)	1	1	1	1	1	1	1	1	1	1
S26-16	" " " " (outer)	2	1	1	1	1	1	1	1	1	1
S25-27	" " " plain washer "	1	1	1	1	1	1	1	1	1	1
F1015	" rod ...	2 2	1	1	1	1	1	1	1	1	1
WF32	" " front eye to foot lever pin	3	1	1	1	1	1	1	1	1	1
(Previous Part No. A1379)											
	1/2"—1/16" split pin for A1379 ...	1	1	1	1	1	1	1	1	1	1
W11	Hinge pin—rod to cam lever ...	4	1	1	1	1	1	1	1	1	1
WF220	Rod return spring ...	3	1	1	1	1	1	1	1	1	1
(Previous Part No. A1376)											
F879	" " " abutment nut ...	2	1	1	1	1	1	1	1	1	1
NS372	" " adjusting nut ...	10	1	1	1	1	1	1	1	1	1
	<b>FOOTRESTS</b>										
F1731	Footrest, O/S ...	4 6	1	1	1	1	1	1	1	1	1
F1736	" " support tube ...	2 0	1	1	1	1	1	1	1	1	1
F987	" " N/S ...	4 0	1	1	1	1	1	1	1	1	1
NF704	" " rubber ...	1 6	2	2	2	2	2	2	2	2	2
(Previous Part No. A1177A)											
F1092	" " rod—11.11/16" long ...	9	1	1	1	1	1	1			
F991	" " 12 1/8" " ...	10							1	1	1
F1081	" " frame distance tube, 2 1/2" long	4	1	1	1	1	1	1			
F862	" " " " 3 1/4" "	3							1	1	2
DS48	" " nut ...	3	2	2	2	2	2	2	2	2	2
SCZ45	" " spring washer, N/S	1	1	1	1	1	1	1	1	1	1
S25-8	" " plain " O/S	1	1	1	1	1	1	1	1	1	1
F1091	" " distance support tube ...	2 0			1						
NT316	" " " " dowel	1			4						
(Previous Part No. A1203C)											

FOOTBRAKE AND FOOTREST PARTS ILLUSTRATED ON PLATE 10.



**Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.**

[illegible]

ALWAYS GIVE COLOUR WHEN ORDERING A TANK.

Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Petrol Tank contd.</b>											
FI606	Knee grip pad (N/S) ...	3 6	1	1	1	1	1	1	1	1	1
FI605	" " " (O/S) ...	3 6	1	1	1	1	1	1	1	1	1
FI607	" " plate (N/S) ...	8				1		1	1	1	1
FI607B	" " " " (O/S) ...	8	1	1	1		1				
FI607A	" " " " (O/S) ...	8				1		1	1	1	1
FI607C	" " " " ...	8	1	1	1		1				
T361	" " plate securing screw ...	3	4	4	4	4	4	4	4	4	4
FI721	"U" connecting pipe and nuts ...	2 3									
FI716	" " " " union nut ...	2 3	1	1	1	1	1	1	1	1	1
S63-1	" " " " union nut ...	3	2	2	2	2	2	2	2	2	2
FI765	Petrol feed pipe (metal) ...	3 3	1				1				
FI766	" " " " ...	3 3		1							
FI778	" " " " ...	3 3			1						
FI767	" " " " ...	3 9				1		1			
FI768	" " " " ...	4 0								1	
FI769	" " " (flexible) ...	4 3							1		
FI770	" " " (metal) ...	4 0									1
S63-1	" pipe union nut—top end ...	3	1	1	1	1	1	1	1	1	1
I4/025	" " " " bottom end (Amal.) ...	6	1	1	1	1	1	1	1	1	1
<b>HANDLEBARS AND FITTINGS</b>											
D52	Handlebar complete (106/274) with independent levers, cables and internal twist grip ...	2 17 0	1		1						
D53	Handlebar complete (106/275) with grouped levers, cables and external twist grip ...	2 17 0						1	1		
D54	Handlebar complete (106/276) with grouped levers, cables and external twist grip ...	2 17 0		1		1	1			1	1
98/059 (Previous Part No. 98/002 98/046	Handlebar tube only, 1" dia. flat (standard) ...	1 0 0	1	1	1	1	1	1	1	1	1
	Handlebar tube only, 1" dia. upturned (optional) ...	1 0 0	1	1	1	1	1	1	1	1	1
<b>RIGHT-HAND. TWIST GRIP FOR THROTTLE—INTERNAL</b>											
108/003	Helix tube ...	2 6	1	1	1	1	1			1	1
42/011	" slide, short ...	9	1	1	1	1	1			1	1
(Previous Part No. A5373)	" " long ...	1 0	1	1	1	1	1			1	1
42/021	" " " " ...										
(Previous Part No. A5374)	Channel and plug complete ...	2 6	1	1	1	1	1			1	1
108/008	End clip ...	1 9	1	1	1	1	1			1	1
108/013	Rubber grip ...	1 0	1	1	1	1	1			1	1
98/008	Collar ...	1 0	1	1	1	1	1			1	1
98/041	Friction ring ...	1 0	1	1	1	1	1			1	1
108/010	" " screw ...	1	1	1	1	1	1			1	1
101/012	" " " " ...										
(Previous Part No. A5371)	End clip pin ...	3	1	1	1	1	1			1	1
51/017	" " plug ...	1 0	1	1	1	1	1			1	1
108/016	Grub screw for collar ...	1	1	1	1	1	1			1	1
91/042											

PRICES DO NOT INCLUDE CARRIAGE.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>TWIST GRIP FOR THROTTLE —EXTERNAL</b>											
16/006	Body—top half ... ..	3 0						1	1		
16/007	" bottom half ... ..	3 0						1	1		
16/001/3	Inner sleeve and rotor ... ..	3 6						1	1		
16/009	Friction spring screw ... ..	4						1	1		
16/010	" " " locknut ... ..	2						1	1		
16/011	Cable stop ... ..	4						1	1		
11/013	Body screws ... ..	3						2	2		
16/008	Friction springs ... ..	6						1	1		
16/023	Rubber grip ... ..	1 0									
<b>FRONT BRAKE AND AIR LEVERS</b>											
18/131	Brake lever bracket ... ..	3 6		1		1	1	1	1	1	1
169/002	" " " ... ..	2 8	1		1	1	1	1	1	1	1
18/223	" " " ... ..	3 6		1		1	1	1	1	1	1
169/001	" " " ... ..	3 0	1		1	1	1	1	1	1	1
18/087	" " fulcrum pin ... ..	3 3		1		1	1	1	1	1	1
169/005	" " " " nut ... ..	3 3	1		1	1	1	1	1	1	1
18/053	" " " " nut ... ..	3 3		1		1	1	1	1	1	1
(Previous Part	No. A5388)										
169/006	" " " " " ... ..	3 3	1		1	1	1	1	1	1	1
18/135	Clamp screw, long thread ... ..	3 3		1		1	1	1	1	1	1
18/136	" " short thread ... ..	3 3		1		1	1	1	1	1	1
12/007	Air control body ... ..	1 10		1		1	1	1	1	1	1
12/003	" " " " " ... ..	1 10	1		1	1	1	1	1	1	1
12/016	" " lever ... ..	2 6	1	1	1	1	1	1	1	1	1
12/029	" " centre bolt ... ..	3 3	1	1	1	1	1	1	1	1	1
12/031	" " " cap ... ..	5 5	1	1	1	1	1	1	1	1	1
12/033	" " " spring washer ... ..	2 2	1	1	1	1	1	1	1	1	1
12/018	" and brake fixing clip ... ..	6 6	1		1						
12/022	" " " " screw ... ..	3 3	2		2						
12/024	" " " " rivet ... ..	2 2	1		1						
<b>LEFT-HAND. CLUTCH AND MAGNETO LEVERS</b>											
18/132	Clutch lever bracket ... ..	3 6		1		1	1	1	1	1	1
169/002	" " " " " ... ..	2 8	1		1	1	1	1	1	1	1
18/223	" " " " " ... ..	3 6		1		1	1	1	1	1	1
169/001	" " " " " ... ..	3 0	1		1	1	1	1	1	1	1
18/087	" " fulcrum pin ... ..	3 3		1		1	1	1	1	1	1
169/005	" " " " nut ... ..	3 3	1		1	1	1	1	1	1	1
18/053	" " " " nut ... ..	3 3		1		1	1	1	1	1	1
(Previous Part	No. A5388)										
169/006	" " " " " ... ..	3 3	1		1	1	1	1	1	1	1
18/135	Clamp screw—long thread ... ..	3 3		1		1	1	1	1	1	1
18/136	" " short thread ... ..	3 3		1		1	1	1	1	1	1
12/008	Magneto control body ... ..	1 10		1		1	1	1	1	1	1
12/004	" " " " " ... ..	1 10	1		1	1	1	1	1	1	1
12/017	" " lever ... ..	2 6	1	1	1	1	1	1	1	1	1
12/029	" " centre bolt ... ..	3 3	1	1	1	1	1	1	1	1	1
12/031	" " " cap ... ..	5 5	1	1	1	1	1	1	1	1	1
12/033	" " spring washer ... ..	2 2	1	1	1	1	1	1	1	1	1
12/018	" " fixing clip ... ..	6 6	1		1						
12/022	" " " " screw ... ..	3 3	2		2						
12/024	" " " " rivet ... ..	2 2	1		1						

NOTE SPECIMEN ORDER IN PREFACE.

Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>EXHAUST LEVER</b>											
18/221	Lever body ... ..	1 2	1	1	1	1	1	1	1	1	1
18/162	" " " " " " " "	1 6	1	1	1	1	1	1	1	1	1
11/014	" fulcrum pin ... ..	3	1	1	1	1	1	1	1	1	1
18/060	" " " nut ... ..	3	1	1	1	1	1	1	1	1	1
12/044	" assembly fixing clip ... ..	6	1	1	1	1	1	1	1	1	1
11/014	" " " " screw ... ..	3	2	2	2	2	2	2	2	2	2
<b>LEFT-HAND GRIP</b>											
98/010	Left-hand grip rubber ... ..	1 0	1	1	1	1	1			1	1
16/039	" " " " " " " "	1 6						1	1		
108/032	" end plug ... ..	1 0	1	1	1	1	1			1	1
108/035	" " " collar ... ..	1 0	1	1	1	1	1			1	1
91/042	" " " " screw ... ..	1	1	1	1	1	1			1	1
<b>CONTROL CABLES AND FITTINGS</b>											
H226	Ignition cable, casing, nipples, etc. assembled ... ..	2 8		1		1	1	1	1	1	1
H226A	" " " " " " " "	2 8	1	1	1	1	1	1	1	1	1
H226B	Ignition cable only (49"—062") ... ..	6		1		1	1	1	1	1	1
H226C	" " " (48"—062") ... ..	6	1	1	1	1	1	1	1	1	1
H226D	" " casing (42½"—111") ... ..	1 11		1		1	1	1	1	1	1
H226E	" " " (40"—111") ... ..	1 11	1	1	1	1	1	1	1	1	1
12/034	" " nipple (lever end) ... ..	2	1	1	1	1	1	1	1	1	1
(Previous Part LC24A	No. A5365) " casing thimble ... ..	1	2	2	2	2	2	2	2	2	2
(Previous Part H226F	No. A1731A) Throttle cable, casing, nipples, etc., assembled ... ..	2 4		1		1	1	1	1	1	1
H226G	" " " " " " " "	2 4	1	1	1	1	1	1	1	1	1
H226H	Throttle cable (44½"—062") ... ..	6		1		1	1	1	1	1	1
H226I	" " (45"—062") ... ..	6	1	1	1	1	1	1	1	1	1
H226J	" " cover (38½"—111") ... ..	1 8		1		1	1	1	1	1	1
H226K	" " " (38½"—111") ... ..	1 8	1	1	1	1	1	1	1	1	1
12/034	" " nipple—grip end ... ..	2	1	1	1	1	1	1	1	1	1
(Previous Part NS191	No. A5365) " carb. end ... ..	1	1	1	1	1	1	1	1	1	1
(Previous Part LC24A	No. A1801) " casing thimble ... ..	1	2	2	2	2	2	2	2	2	2
(Previous Part H226L	No. A1731A) Air cable, casing, nipples, etc., assembled ... ..	2 6		1		1	1	1	1	1	1
H226M	" " " " " " " "	2 6	1	1	1	1	1	1	1	1	1
H226N	" " only (43"—062") ... ..	6		1		1	1	1	1	1	1
H226O	" " " (42"—062") ... ..	6	1	1	1	1	1	1	1	1	1
H226P	" " cover (34½"—111") ... ..	1 8		1		1	1	1	1	1	1
H226Q	" " " (36½"—111") ... ..	1 8	1	1	1	1	1	1	1	1	1
LC24A	" " " thimble ... ..	1	2	2	2	2	2	2	2	2	2
(Previous Part NS191	No. A1731A) " nipple (carb. end) ... ..	2	1	1	1	1	1	1	1	1	1
(Previous Part 12/034	No. A1801) " (lever end) ... ..	1	1	1	1	1	1	1	1	1	1
(Previous Part H226R	No. A5365) Clutch cable, cover, nipples, adjusters, etc., assembled ... ..	5 10		1		1	1	1	1	1	1
H226S	" " " " " " " "	5 10	1	1	1	1	1	1	1	1	1

TREASURY NOTES MUST BE REGISTERED.



**Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.**

[illegible]

# WHEELS.

**NOTE.**—By using spokes with specially angled heads a very sturdy degree of wheel construction has been reached. To maintain this condition, state clearly when ordering sundry spokes—

- (a) Side of wheel, i.e., brake side or reverse;  
N/S or O/S.
- (b) Whether head of spoke is toward or away  
from wheel centre.

FIGURE IN MODEL COLUMN DENOTES QUANTITY PER MACHINE.

Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Wheels contd.</b>											
<i>in subsequent data "A/C" indicates those facing outward, and "C" inward. Also state rim finish when ordering rims or wheels.</i>											
<b>FRONT WHEEL</b>											
W351E	Front wheel complete, less hub internal and brake parts (black rim)	2 0 0		I	I	I					
W352E	" " " " (black rim)	2 5 6	I								
W352E	" " " " (Tiger rim)	2 15 0					I	I			
W337E	" " " " (Tiger rim)	3 10 6							I		
W308E	" " " " (black rim)	3 3 0								I	I
W351F	Front wheel, complete with hub, internal and brake parts (black rim)	4 0 9		I	I	I					
W352F	" " " " " " (black rim)	4 1 6	I								
W337F	" " " " " " (Tiger rim)	4 18 0					I	I			
W337F	" " " " " " " "	5 5 3							I		
W308F	" " " " " " (black rim)	4 8 9								I	I
W352	Front wheel rim (WM2-20) (black)	7 9	I								
W352	" " " " " " (Tiger)	17 9					I	I			
W337	" " " " " " (Tiger)	17 11							I		
W308	" " " " (WM2-19) (black)	9 6								I	I
W351	" " " " " "	8 6		I	I	I					
<b>SPOKES (see note above)</b>											
<b>SHORT—OFFSIDE</b>											
W353	C 7 $\frac{1}{2}$ " long, 10G, 78°, black	1		10	10	10					
W353X	A/C 7 $\frac{1}{2}$ " " " 99° " "	1		10	10	10					
WX10	C 8" " " 78° " "	1	10								
WX10	C 8" " " 78°, chrom.	2					10	10			
WX10X	A/C 8" " " 99° " "	2					10	10			
WX10X	A/C 8" " " 99°, black	1	10								
W113	C 8 $\frac{5}{8}$ " " 9G, 80° " "	1								10	10
W113X	A/C 8 $\frac{5}{8}$ " " " 97° " "	1								10	10
TW4	C 9.1/16" " " 80°, chrom.	2							10		
TW4X	A/C 9.1/16" " " 97° " "	2							10		
<b>LONG—NEARSIDE</b>											
WX23	C 8 $\frac{7}{8}$ " long, 10G, 78° head, black	1		10	10	10					
WX23X	A/C 8 $\frac{7}{8}$ " " " 99° " "	1		10	10	10					
W354	C 9 $\frac{1}{8}$ " " " 78° " "	1	10								
W354	C 9 $\frac{1}{8}$ " " " 78° " chrom.	2					10	10			
W354X	A/C 9 $\frac{1}{8}$ " " " 99° " "	2					10	10			
W354X	A/C 9 $\frac{1}{8}$ " " " 99° " black	1	10								
W107	C 8 $\frac{7}{8}$ " " 9G, 80° " "	1								10	10
W107X	A/C 8 $\frac{7}{8}$ " " " 97° " "	1								10	10
W108	C 9 $\frac{1}{8}$ " " " 80° " chrom.	2							10		
W108X	A/C 9 $\frac{1}{8}$ " " " 97° " "	2							10		
S79-2	Spoke nipples for 10G spokes set	3 6	40	40	40	40	40	40			
TW5	" " " 9G " set	3 6							40	40	40
(Previous Part	No. A1940)										
W349	Hub assembly, including brake drum	1 0 0	I	I	I	I	I	I			
W348	" " " " " " " "	13 9							I	I	I
KW194	" " " lubricator " " " "	3	I	I	I	I	I	I	I	I	I

THE PARAGRAPH ON SPOKES HEAD ANGLES IS IMPORTANT.



**Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.**

**BRAKE SHOES RELINED 5/6 PER PAIR.**

**Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.**

[illegible]

NOTE—SPOKES IN TWO FINISHES HAVE SAME NUMBER—PLEASE SPECIFY.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>BRAKE PARTS</b>											
NW234	Outer cam assembly... ..	2 9									
NW236	" " to lever washer ... ..	1									
SI-52	" " " " nut ... ..	2									
W74A	" " lever ... ..	3 2									
W123	" " " return spring ... ..	4									
W93	Brake shoe and lining complete ... ..	5 6	2	2	2	2	2	2	2	2	2
NW243	" " lining ... ..	1 9	2	2	2	2	2	2	2	2	2
W129	" " " rivet ... set	4	16	16	16	16	16	16	16	16	1
W135	" " " return spring ... ..	3	2	2	2	2	2	2	2	2	2
W118	Rear chain sprocket, $\frac{5}{8}$ "— $\frac{1}{4}$ "—46T (use with T439 gearbox sprocket)	12 6									
W56	Rear chain sprocket, $\frac{5}{8}$ "— $\frac{3}{8}$ "—46T (use with T471 gearbox sprocket fitted to machines on and after 15-2-37) ... ..	12 6									
W64	Rear chain sprocket bolt ... ..	3	8	8	8	8	8	8	8	8	8
W103	" " " " nut ... ..	2	8	8	8	8	8	8	8	8	8
W65	" " " " washer ... ..	1	8	8	8	8	8	8			
	" " " " (shakeproof) ... ..	— 1							8	8	8
<b>TOOLBOX, TOOLS, ACCESSORIES</b>											
FI692	Toolbox, with seal and fastener screw	8 6									
FI735	" rubber seal ... ..	6									
WF350/1	" fastener screw ... ..	1 0									
WF352	" " " circlip ... ..	1									
FI699	" securing clip (lower) ... ..	3									
FI700	" " " (upper) on 5H, T90, 6S ... ..	3	2	2	2	2	2	2			
FI369	Toolbox securing clip screw ... ..	3	2	2	2	2	2	2	2	2	2
F879	" " " " " nut ... ..	2	2	2	2	2	2	2	2	2	2
DA12	Tool roll with tools ... ..	12 7									
DA13	" " " " " " ... ..	14 7									
DA14	" " " " " " ... ..	12 10									
DA22	" " " " " " ... ..	14 0									
WA58	" " only ... ..	1 1									
(Previous Part D84)	No. A4486) Push rod tube support for tappet adjustment ... ..	6									
DA23	Spanner—for cylinder base nuts ... ..	1 8									
DA32	" " " " " " ... ..	1 8									
DA5	" " " " " " ... ..	3									
NA65	" " " " " " ... ..	3									
(Previous Part PA56)	No. A2240C) " combination ... ..	6									
(Previous Part DA17)	No. A2226) " 11/16" box ... ..	5									
DA21	" tommy bar for DA17 ... ..	5									
TA101	" 9/16" x 7/16" open ... ..										
(Previous Part XA11)	No. A2229) " 3/16" x $\frac{1}{8}$ " " ... ..	5									
(Previous Part KA50)	No. A4489) " .375" x $\frac{1}{8}$ " " ... ..	9									
(Previous Part NA55)	No. K1817) " 5/16" x $\frac{1}{4}$ " " ... ..	10									
(Previous Part DA16)	No. A2233A) " 7/16" x $\frac{3}{8}$ " " ... ..	1 0									
DA4	" $\frac{5}{8}$ " x $\frac{1}{4}$ " " ... ..	10									
NA66	" 5/16" x 3/16" closed ... ..	1 1									
(Previous Part No. A2240A)											

**BRAKE SHOES RELINED 5/6 PER PAIR.**

STANDARD WHEEL MENTIONED ABOVE IS ON PAGE 45.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>SIDECAR ATTACHMENTS</b>											
FI745	Front connection to FI679/0 frame studs ... ..	3 6							1	1	1
FI742	Frame connection bolt for sidecar tube ... ..	1 0							1	1	1
FI746	Front connection bolt sleeve nut, replacing DS47 on FI679/0 studs	4							2	2	2
FI744	Rear connection lug ... ..	3 9							1	1	1
FI743	Stud fixing FI744 to rear stays ...	3							2	2	2
SI-5	Nut for stud FI743 ... ..	3							2	2	2
KF365	Spring washer for stud FI743 ...	2							2	2	2
FI747	Nut for FI742 bolt ... ..	5							1	1	1
<b>PROP STAND</b>											
7EX1	Prop stand assembly ... ..	10 0	1	1	1	1	1	1			
7EX2	" " " " " " " " " " " " " "	10 0							1	1	1
WI9	" " lug screw ... ..	3	2	2	2	2	2	2	2	2	2
FI774	" " leg ... ..	3 3	1	1	1	1	1	1	1	1	1
FI775	" " fixing lug and cap ... ..	3 9							1	1	1
FI780	" " " " " " " " " " " " " "	3 9	1	1	1	1	1	1			
FI776	" " leg pivot pin ... ..	6	1	1	1	1	1	1	1	1	1
FI778	" " " " " " " " " " " " " "	2	1	1	1	1	1	1	1	1	1
FI779	" " " " " " " " " " " " " "	2	1	1	1	1	1	1	1	1	1
FI777	" " " " " " " " " " " " " "	6	1	1	1	1	1	1	1	1	1
<b>PILLION FOOTRESTS</b>											
7EX3	Pillion footrest assembly ... ..	7 6	1	1	1	1	1	1	1	1	1
FI693	" " hanger ... ..	1 9	2	2	2	2	2	2	2	2	2
FI696	" " " " " " " " " " " " " "	2	2	2	2	2	2	2	2	2	2
PO172A	" " " " " " " " " " " " " "	2	2	2	2	2	2	2	2	2	2
S26-1	" " " " " " " " " " " " " "	1	2	2	2	2	2	2	2	2	2
FI694	" " tube ... ..	1 6	2	2	2	2	2	2	2	2	2
FI695	" " rubber ... ..	9	2	2	2	2	2	2	2	2	2
FI698	" " tube pivot pin ... ..	3	2	2	2	2	2	2	2	2	2
<b>PILLION SEAT</b>											
NF761	Pillion seat, complete, including :—	12 6	1	1	1	1	1	1	1	1	1
(PreviousPartNo. A1164D)	2—S23-42 fixing bolt (A610)	3									
	2—S4-9 " " nut ... ..	2									
	2—S25-1 " " washer (A184)	1									
<b>CRANKCASE SHIELD</b>											
FI752	Crankcase undershield ... ..	10 0	1	1	1	1	1	1			
FI761	" " " " " " " " " " " " " "	10 0							1	1	1
<b>STRAIGHT-THROUGH EXHAUST PIPES</b>											
EI421	Downswept exhaust pipe ... ..	1 7 6	1				1				
EI420	" " " " " " " " " " " " " "	1 7 6				1		1			
EI422	" " " " " " " " " " " " " "	1 7 6							1	1	
EI423	Upswept " " " " " " " " " " " " " "	1 8 6	1			1	1	1			
EI419	" " " " " " " " " " " " " "	1 8 6							1	1	

NOTE SPECIMEN ORDER IN PREFACE.

Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE- £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>SPEEDOMETER</b>											
X62	Speedometer assembly, complete with all attachments ... (120 m.p.h.)	2 16 0				as	req	uir	ed		
X63	" " " " (180 k.p.h.)	2 16 0					"				
X3	" " " " (85 m.p.h.)	2 10 0					"				
X3A	" " " " (130 k.p.h.)	2 10 0					"				
X62A	Speedometer head only (120 m.p.h.)	1 10 0					"				
X63A	" " " (180 k.p.h.)	1 10 0					"				
X3B	" " " (85 m.p.h.)	1 10 0					"				
X3C	" " " (130 k.p.h.)	1 10 0					"				
DS40	" " bracket ...	8					"				
DS57	" " " fixing screw	3	2	2		2	2	2	2	2	2
FI756	" " " " "	4			2						
FI757	" " " " " distance piece	1			2						
F774E	" " " " washer	1	2	2		2	2	2	2	2	2
WX207	" drive gearbox assembly ...	15 0	1	1	1	1	1	1	1	1	1
WX211	" " " pinion 19T, 26" tyre	3 6	1	1	1	1	1	1	1	1	1
WX211A	" " " " 27" tyre	3 6				as	req	uir	ed		
W347	" driving gear, 58T ...	7 6	1	1	1	1	1	1			
NX177B	" " cable and cover, 25" ...	7 6							1	1	1
X64	" " " " " 25½"	12 0	1	1	1	1	1	1			
X65	" " " " " 25½"	12 0							1	1	1
<b>STOP LAMP</b>											
526,030	Stop tail lamp, ST20 with switch etc.	15 0				as	req	uir	ed		
NB463/10	Contact assembly ...	9					"				
526,056	Bulb holder ...	1 3					"				
NB463/11	Front rim, with glasses and bead ...	2 6					"				
200	Bulb ...	1 3					"				
20B	Switch ...	4 3					"				
<b>ELECTRICAL EQUIPMENT</b>											
468,821	Magdyno, Type MOI/I L/O Anti. Magneto Section ...	7 10 0	1	1		1	1	1	1	1	1
463,909	Armature with slip ring and bearings, less outer spools ...	2 0 0	1	1		1	1	1	1	1	1
M255/2	Slip ring ...	3 8	1	1		1	1	1	1	1	1
189/291	Armature ball bearing assembly ...	5 6	2	2		2	2	2	2	2	2
MLCBI	Contact breaker assembly ...	9 7	1	1		1	1	1	1	1	1
484,098	" " contact set ...	2 6	1	1		1	1	1	1	1	1
460,380	Earth carbon holder with brush and spring ...	8	1	1		1	1	1	1	1	1
451,323	" " and spring ...	6	1	1		1	1	1	1	1	1
463,066	H.T. Pickup assembly with brush, spring and fixing parts ...	2 0	1	1		1	1	1	1	1	1
451,260	Carbon and spring for pickup ...	6	1	1		1	1	1	1	1	1
463,869	Contact breaker end plate with outer bearing ring and fixing parts ...	6 0	1	1		1	1	1	1	1	1
463,107	Set advance and retard spring control parts ...	2 0	1	1		1	1	1	1	1	1
463,853	Contact breaker fixed cam ...	2 6	1	1		1	1	1	1	1	1
M2648/I	" " cover ...	1 0	1	1		1	1	1	1	1	1
463,898	Spring pillar securing C.B. cover ...	6	1	1		1	1	1	1	1	1

PRICES DO NOT INCLUDE POSTAGE OR CARRIAGE.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Electrical Equipment contd.</b>											
463,109	Driving gear body only (celeron)	7 0									
463,116	" " centre with rivet ...	3 0									
463,112	" " friction plate ...	2 0									
463,114	" " " spring ...	6									
463,113	" " " lock washer ...	6									
463,117	" " " " nut ...	6									
463,120	" " end cover plate ...	1 3									
M2878/2	Magneto spanner ...	8									
200,285	DYNAMO. E3HM L/O Clock ...	2 10 0									
200,304	Armature ...	17 6									
200,269	Commutator end bracket with bush	3 0									
200,231	" " " bush ...	6									
200,353	Drive end bracket assembly ...	1 9									
189,307	" " ball race ...	7 9									
200,290	Brush set ...	set 2 0									
200,079	" spring set ...	" 9									
200,237	" cover band assembly ...	" 1 0									
200,354	Commutator end cover ...	2 3									
188,818	Cable fixing nipple ...	6	2	2		2	2	2	2	2	2
200,212	" " clamp plate ...	6									
109,667	Cable fixing clamp plate screw ...	6									
168,768	Dynamo fixing nut ...	6									
200 288	<b>Dynamo. E3HB/O. L/O. Anti.</b> (where differing to 200,285 above)	3 10 0									
200,305	Armature ...	17 6									
200,270	Commutator end bracket with bush	3 0									
200,352	Drive end bracket (less bearing) ...	2 0									
470,176	Contact breaker housing ...	4 0									
470,117	" " complete ...	7 6									
470,187	" " contact set ...	set 3 6									
200,337	Terminal block ...	6									
200,211	" " clamp plate ...	6									
470,183	C.B. cover and condenser assembly	5 6									
390,399	<b>Regulator MCR/L3</b> ...	1 1 0									
390,452	Base assembly with terminals ...	2 0									
390,380	Cover ...	1 0									
390,381	" clip ...	6									
390,388	Armature assembly (regulator side)	3 0									
390,208	" " (cut-out side)	1 6									
390,249	Contact bracket with contact (Reg. side)	1 6									
390,389	" " " " (cut-out side)	9									
390,386	Fixing strap, 7/8" tube ...	6									
6Q6	<b>Coil 6Q6</b> ...	15 0									
FI737	Coil mounting bracket ...	1 0									
<b>Panel.</b>											
FI655	Tank instrument panel only ...	7 6									
FI688	" " " screw ...	6									
FI688A	" " " " ...	6									
(Previous Part	No. FI688)										
FI726	Beading (rubber) for panel ...	6									
369,075	Oil gauge ...	7 6									
545,035	Ammeter BM4/LI5 ...	7 6									
200	Dash lamp ...	6 6									
	" " bulb ...	1 3									

ALL GOODS SENT TO FACTORY MUST BE CARRIAGE PAID.

Plate No. 12.

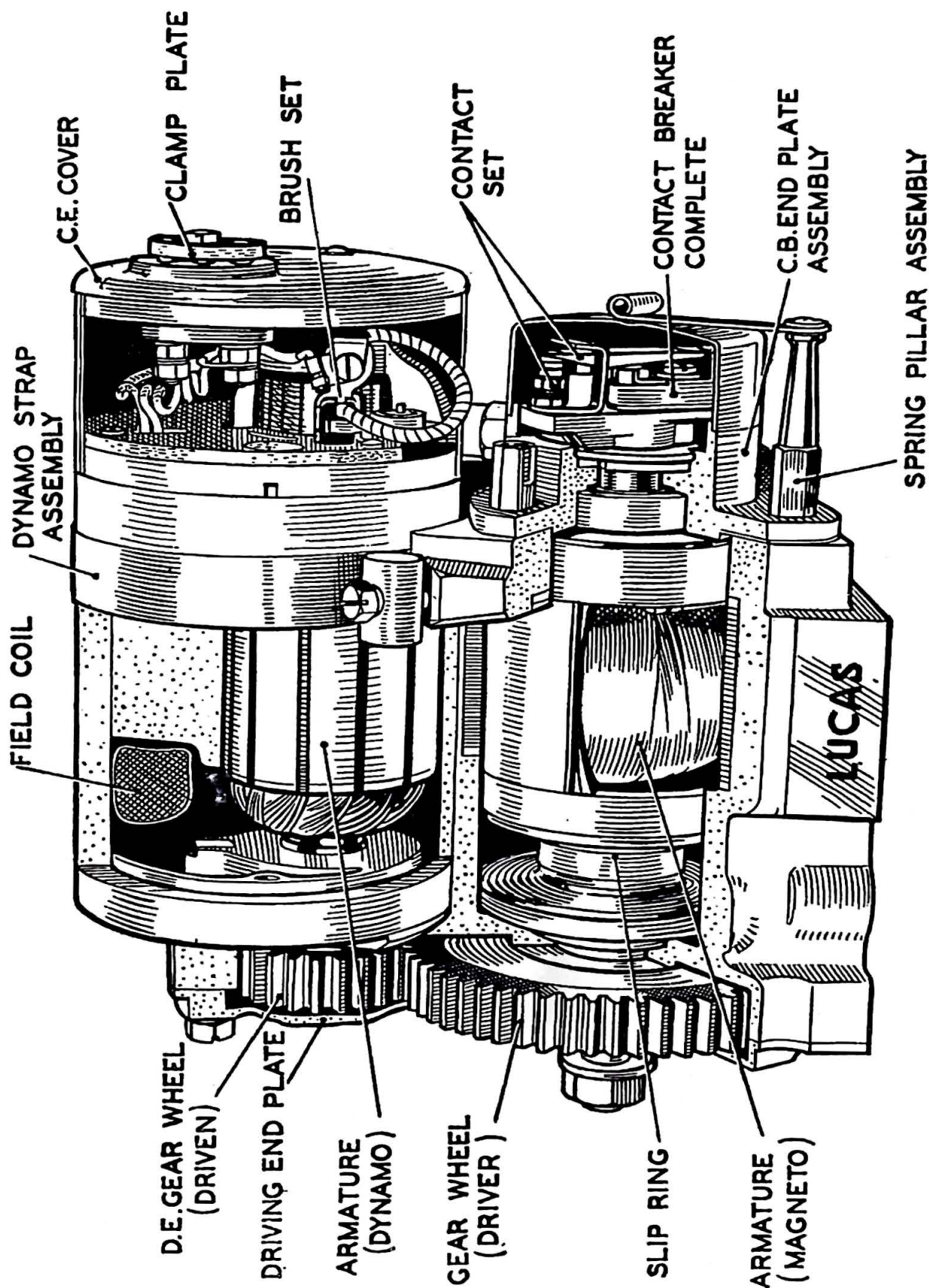
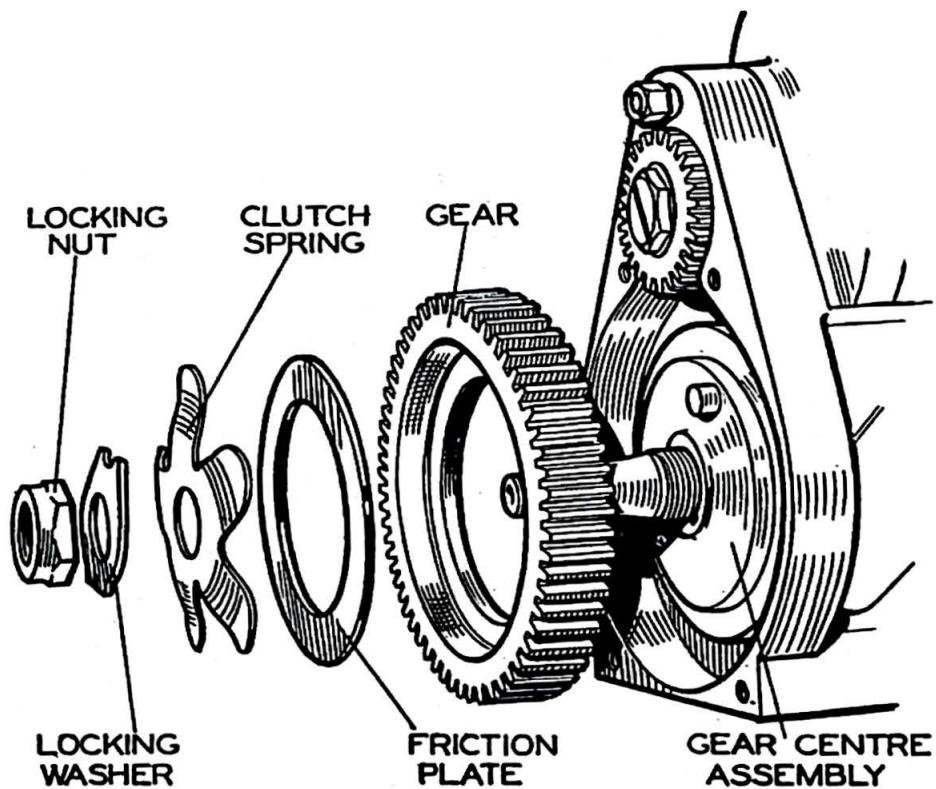
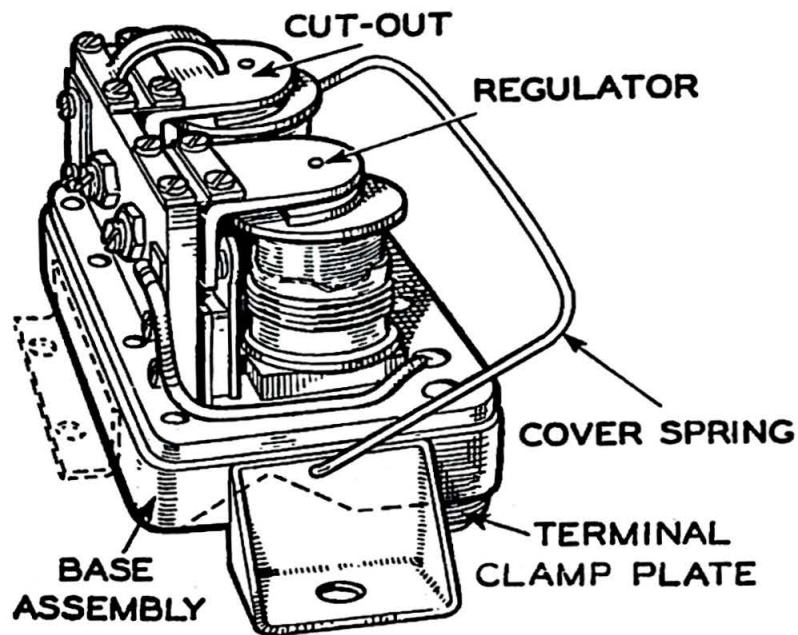




Plate No. 13.



Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>Electrical Equipment contd.</b>											
351,552	Switch assembly RS39/LI ...	7 6			—						
351,568	" body ...	5 0			—						
351,567	" lever knob and screw ...	9			—						
351,569	" shaft ...	1 0			—						
PUW7E/4	<b>Battery. PUW7E/4</b> ...	17 6									
FI670	Battery carrier complete ...	7 6									
E534	" strap swivel—plain hole ...	6									
E535	" " " —tapped " ...	9									
E536	" " " bolt ...	4									
FI665/6	" carrier base & back assembly ...	3 0									
FI667	" " top strap ...	1 6									
FI668	" " front strap ...	1 3									
FI727	" " strap hinge pins ...	1	2	2	2	2	2	2	2	2	2
FI715	Bolt—battery carrier to chain case ...	3	—	—	—	—	—	—	—	—	—
FI734	" " " " " " ...	3	2	2	—	2	2	2	—	—	—
FI751	" " " " " " ...	3	—	—	2	—	—	—	—	—	—
F954	Distance tube for bolt (FI715) 11/16" ...	2	2	2	—	2	2	2	—	—	—
FI749	" " " " rear 1.1/16" —	2	—	—	1	—	—	—	—	—	—
FI750	" " " " front—1 1/4" ...	2	—	—	1	—	—	—	—	—	—
FI682	Stud—battery carrier to seat tube boss ...	3	1	1	1	1	1	1	1	1	1
SI-51	Nut for FI682 stud ...	2	1	1	1	1	1	1	1	1	1
<b>HEADLAMP</b>											
515,635	Headlamp DI42F CPR ...	2 0 6	1	1	—	1	—	—	—	1	1
515,636	" DU42FR CPR ...	2 2 9	—	—	—	—	1	1	1	—	—
515,659	" DU42FR CPR ...	2 2 0	—	—	1	—	—	—	—	—	—
H201	Head lamp bracket, short, upper ...	1 0	2	2	2	2	2	2	—	—	—
H202	" " " long, lower ...	1 3	2	2	2	2	2	2	—	—	—
H212	" " " " " " ...	1 4	—	—	—	—	—	—	2	2	2
H213	" " " short, upper ...	1 1	—	—	—	—	—	—	2	2	2
S23-34	" " " bolt ...	3	4	4	4	4	4	4	4	4	4
(Previous Part S4-9)	No. A1257) " " " nut ...	2	4	4	4	4	4	4	4	4	4
(Previous Part 515,140)	No. A183) Reflector with joint bead and fixing wires ...	7 0	1	1	—	1	1	1	1	1	1
NB398/36	" " " " " " " " ...	3 6	—	—	1	—	—	—	—	—	—
515,527	Body ...	19 3	—	—	—	—	1	1	1	—	—
515,623	" " " " " " " " ...	15 0	1	1	—	1	—	—	—	1	1
515,191	Back shell complete with bulb holder ...	3 6	1	1	1	1	1	1	1	1	1
504,801	Main bulb holder ...	1 0	1	1	—	1	1	1	1	1	1
515,223	" " " " " " " " ...	1 3	—	—	1	—	—	—	—	—	—
N890	Clip and screw—bulb holder ...	4	1	1	1	1	1	1	1	1	1
515,172	Front rim less glass (chromium) ...	6 6	1	1	—	1	1	1	1	1	1
L432	" " " " " " " " ...	5 0	—	—	1	—	—	—	—	—	—
515,206	" " fixing clasp ...	9	—	—	1	—	—	—	—	—	—
515,147	" " " " " " " " ...	9	1	1	—	1	1	1	1	1	1
69	Bulb—Main ...	3 3	1	1	1	1	1	1	1	1	1
200	Bulb—Pilot ...	1 3	1	1	—	1	1	1	1	1	1
609,029	Nut—side socket fixing bolt ...	3	—	—	2	—	—	—	—	—	—
NB398/10	" " " " " " " " ...	6	2	2	—	2	2	2	2	2	2
503,464	Wire—Fixing back shell ...	3	1	1	1	—	—	—	—	—	—
NC303/37	Bead—Reflector joint ...	3	—	—	—	—	—	—	—	—	—
380,057	" " " " " " " " ...	4	1	1	—	1	1	1	1	1	1
(Previous No. A4705)	Dipper Switch (9/HBS/I") ...	3 6	1	1	1	1	1	1	1	1	1

TREASURY NOTES MUST BE REGISTERED.



**Word your orders clearly and quote both Engine and Frame Nos. of your Machine in full.**

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>CONTROL EQUIPMENT IN HEAD LAMP</b>											
308,312	Instrument panel ... ..	15 0			1						
364,290	Ammeter (CZ23/LI) ... ..	5 6			1						
NB2404/24	" & switch sealing rubber ring	1			2						
351,551	Switch (U39/LI) ... ..	5 0			1						
308,234	Spring—switch fixing ... ..	6			1						
351,574	Switch body assembly ... ..	3 6			1						
351,567	" lever and fixing screw ... ..	9			1						
351,518	" shaft or rotor assembly ... ..	1 0			1						
980,081	Cable assembly ... ..	6 6	1	1	1	1	1	1	1	1	1
<b>TAIL LAMP</b>											
526,082	Tail lamp complete (MT110) ... ..	8 6	1	1		1	1	1	1	1	1
526,001	" " " (MT210) ... ..	6 6			1						
526,111	" " base with bulb holder less bulb ... ..	4 6	1	1		1	1	1	1	1	1
NB438/14	" " " body " ruby lens " ... ..	4 3			1						
526,113	Tail lamp " body with ruby lens ... ..	3 0	1	1		1	1	1	1	1	1
200	" " bulb ... ..	1 3	1	1	1	1	1	1	1	1	1
<b>HORN</b>											
700,320	Altette horn—Lucas HF934 ... ..	1 2 6		1		1	1	1	1	1	1
HF180	Clear hooter horn ... ..	15 0	1		1						
4A/CP	Horn push ... ..	2 6	1	1	1	1	1	1	1	1	1
FI702	Horn bracket—near side ... ..	6		1		1	1	1	1	1	1
FI703	" " off " ... ..	6		1		1	1	1	1	1	1
FI704	" " near side ... ..	6	1		1						
FI705	" " off " ... ..	6	1		1						

**EXCEPT WHERE OTHERWISE SHEWN PRICES ARE FOR SINGLE ITEMS.**

## PARTS FOR COMPETITION MODELS

Where differing from preceding data—specification, apart from following, as in corresponding Tiger Model

Part No.	DESCRIPTION	PRICE £ s. d.	2 H	3 S	3 SE	3 H	T 70	T 80	T 90	5 H	6 S
<b>ENGINE</b>											
E471H	Sprocket 17T ... ..	7 6					I				
E471F	" 19T ... ..	7 6						I			
E471C	" 22T ... ..	7 6							I		
F1752	Crankcase undershield ... ..	10 0					I	I			
F1761	" " ... ..	10 0							I		
<b>OIL TANK</b>											
F1654	Oil tank, less fittings ... ..	19 6					I	I			
E370	" " filler cap ... ..	1 6					I	I			
E390	" " " " washer ... ..	2					I	I			
<b>GEARBOX</b>											
T465	Mainshaft high gear, 27T—18H ... ..	16 6					I	I	I		
T466	Layshaft " " 17T ... ..	13 6					I	I	I		
T467	Mainshaft 2nd " 18T ... ..	12 6					I	I	I		
T468	Layshaft " " 26T—17H ... ..	12 6					I	I	I		
<b>CHAINS</b>											
T376	Primary chain, $\frac{1}{2}$ —5/16in. 74 links ... ..	10 3					I				
DA39	" " " 75 " ... ..	10 6						I			
T458	" " " 78 " ... ..	10 11							I		
<b>FRAME</b>											
F1781	Rear stay assembly ... ..						I	I			
<b>FORKS</b>											
H184A	Fork spring ... ..	5 9					I				
<b>STANDS</b>											
NS356	Front stand ... ..	6 8					I	I	I		
<b>MUDGUARDS</b>											
H219	Front mudguard and stays ... ..	17 6					I	I			
H222	" " stay ... ..	3 9					I	I			
F1786	Rear " " with tail guard and stays ... ..	7 6	I	I			I	I			
F1860	" " " " " " " " ... ..	9 0							I		
F1787B	" " " front section and stays ... ..	2 0	I	I			I	I			
F1787A	" " " tail guard ... ..	6 6					I	I			
F1788	" " " front stay ... ..	5 6					I	I			
F1861	" " " " " " " " ... ..	5 9							I		
F1789	" " " centre " " " " ... ..	5 6					I	I			
F1862	" " " " " " " " ... ..	5 9							I		
F1791	" " " tail guard stay ... ..	5 6					I	I			
F1863	" " " " " " " " ... ..	5 9							I		



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